

Wire Wound Chip Inductors

SWI0805CT Series



INTRODUCTION

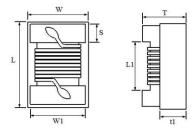
The SWI series are wire wound chip inductors widely used in the communication applications such as cellular phones, cable modem, ADSL, repeaters, Bluetooth, and other electronic devices. The wire wound inductors advance in higher self resonate frequency, better Q factor, and much more stable performance. Precious tolerance of 2% is available.

FEATURES

- ➤ Operating temperature -40 to +125°C for ceramic series.
- Excellent solderability and resistance to soldering heat.
- Suitable for reflow soldering.
- ➤ High reliability and easy surface mount assembly.
- Wide range of inductance values are available for flexible needs.

PART NUMBER

- 1 Product Type
- 2 Chip Dimension



Size	Length (L)	Width (W)	Thickness (T)	Terminal (S)	L1	W1	t_1
(inch)	(inch)	(inch)	(inch)	(inch)	(Ref.)	(Ref.)	(Ref.)
mm	mm	mm	mm	mm	mm	mm	mm
SWI 0805 2012	(0.080 ± 0.008) 2.00 ± 0.20	(0.050 ± 0.008) 1.25 ± 0.20	(0.048 ± 0.008) 1.20 ± 0.20	(0.016 ± 0.004) 0.40 ± 0.10	1.10	1.15	0.60

- 3 Material Type C: Ceramic
- 4 Inductance Value 2N2 = 2.2nH 10N = 10nH R10 = 100nH
- 5 Tolerance $B = \pm 0.2 nH$ $S = \pm 0.3 nH$ $G = \pm 2\%$ $J = \pm 5\%$ $K = \pm 10\%$
- 6 Internal Code

1



1 Scope

This specification applies to fixed inductors of the following types used in electronic equipment:

*Ceramic Type : For lower inductance with high Q factor at high frequency and stable circuit requirement.

2 Construction

*Configuration

& Dimension : Please refer to the attached figures and tables.

*Terminals : Consist of Ag alloy followed by Nickel, then Au platting for easier

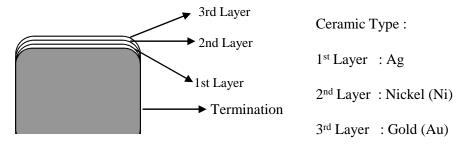
soldering.

3 Operating Temperature Range

Operating Temperature Range is the scope of ambient temperature at which the inductor can be operated continuously at rated current.

*Temp. Range : Ceramic material : -40°C ~ +125°C

4 Ingredient of terminals electrode



5 Characteristics

Standard Atmospheric Conditions

Unless otherwise specified, the standard range of atmospheric conditions for making measurements and tests are as follows:

Ambient Temperature : $25^{\circ}C \pm 2^{\circ}C$

Relative Humidity : 60% to 70%

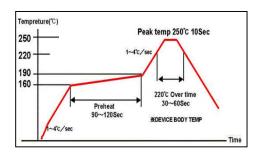
Air Pressure : 86Kpa to 106Kpa



Temperature Profile

1 Reflow Temperature Profile

(Temperature of the mounted parts surface on the printed circuit board)



Recommended Peak Temperature: 250°C Max

250°C up /within 10secs

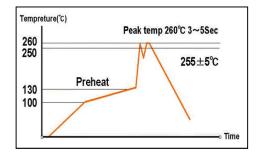
Max. Reflow temperature: 260°C

Gradient of temperature rise : av 1-4°C/sec Preheat : 160-190°C/within 90-120secs

220°C up /within 30-60secs

Composition of solder Sn-3Ag-0.5Cu

2 Dip Temperature



Solder bathtub temperature: 260°C max

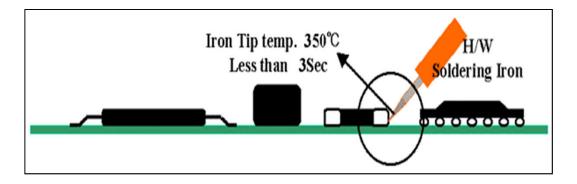
within 5secs.

Preheating temperature: 100~130°C

deposit solder temperature.

Composition of solder Sn-3Ag-0.5Cu

3 Soldering iron tip temperature : 350°C max / within 3 seconds.





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Part No.	Inductance ¹ (nH)	Tolerance	Q ² Min	S.R.F. ³ Min (MHz)	RDC ⁴ Max (Ω)	IDC ⁵ Max (mA)	Marking
SWI0805CT 2N2	2.2 @ 250MHz	B, S	50 @ 1000MHz	6000	0.06	800	2N2
SWI0805CT 2N7 🗆-🗆 🗆	2.7 @ 250MHz	B, S	35 @ 1000MHz	6000	0.08	800	2N7
SWI0805CT 3N3 □-□□	3.3 @ 250MHz	B, S	60 @ 1000MHz	6000	0.08	800	3N3
SWI0805CT 3N9 □-□□	3.9 @ 250MHz	B, S	60 @ 1000MHz	6000	0.06	600	3N9
SWI0805CT 4N7 □-□□	4.7 @ 250MHz	B, S	60 @ 1000MHz	5800	0.06	600	4N7
SWI0805CT 5N1 🗆-🗆 🗆	5.1 @ 250MHz	K, J, B	60 @ 1000MHz	5800	0.08	600	5N1
SWI0805CT 5N6	5.6 @ 250MHz	K, J, B	60 @ 1000MHz	5800	0.08	600	5N6
SWI0805CT 6N8 □-□□	6.8 @ 250MHz	K, J, B	60 @ 1000MHz	5500	0.06	600	6N8
SWI0805CT 8N2 □-□□	8.2 @ 250MHz	K, J, B	60 @ 1000MHz	5500	0.06	600	8N2
SWI0805CT 10N 🗆-🗆	10 @ 250MHz	K, J, G	60 @ 500MHz	4800	0.08	600	10N
SWI0805CT 12N □-□□	12 @ 250MHz	K, J, G	60 @ 500MHz	4100	0.08	600	12N
SWI0805CT 15N □-□□	15 @ 250MHz	K, J, G	60 @ 500MHz	3600	0.08	600	15N
SWI0805CT 18N □-□□	18 @ 250MHz	K, J, G	60 @ 500MHz	3400	0.08	600	18N
SWI0805CT 22N □-□□	22 @ 250MHz	K, J, G	60 @ 500MHz	3300	0.10	600	22N
SWI0805CT 27N 🗆-🗆 🗆	27 @ 250MHz	K, J, G	60 @ 500MHz	2600	0.12	600	27N
SWI0805CT 33N □-□□	33 @ 250MHz	K, J, G	60 @ 500MHz	2400	0.15	500	33N
SWI0805CT 39N □-□□	39 @ 250MHz	K, J, G	60 @ 500MHz	2100	0.18	500	39N
SWI0805CT 47N □-□□	47 @ 200MHz	K, J, G	60 @ 500MHz	1700	0.15	500	47N
SWI0805CT 56N □-□□	56 @ 200MHz	K, J, G	60 @ 500MHz	1600	0.25	500	56N
SWI0805CT 68N □-□□	68 @ 200MHz	K, J, G	60 @ 500MHz	1450	0.27	500	68N
SWI0805CT 82N □-□□	82 @ 150MHz	K, J, G	60 @ 500MHz	1350	0.32	500	82N
SWI0805CT R10 □-□□	100 @ 150MHz	K, J, G	60 @ 500MHz	1200	0.43	500	R10
SWI0805CT R12	120 @ 150MHz	K, J, G	50 @ 250MHz	1100	0.48	500	R12
SWI0805CT R15 □-□□	150 @ 100MHz	K, J, G	50 @ 250MHz	950	0.56	400	R15
SWI0805CT R18 🗆- 🗆 🗆	180 @ 100MHz	K, J, G	50 @ 250MHz	900	0.78	400	R18
SWI0805CT R22 □-□□	220 @ 100MHz	K, J, G	50 @ 250MHz	860	1.00	400	R22
SWI0805CT R27 □-□□	270 @ 100MHz	K, J, G	45 @ 250MHz	850	1.46	350	R27
SWI0805CT R33 □-□□	330 @ 100MHz	K, J, G	45 @ 250MHz	800	1.65	300	R33
SWI0805CT R39 □-□□	390 @ 100MHz	K, J, G	45 @ 250MHz	780	2.20	210	R39

^{1.} Inductance is measured in HP-4287A RF LCR meter with HP-16193 fixture.

5. For 15 °C Rise.

Remarks:

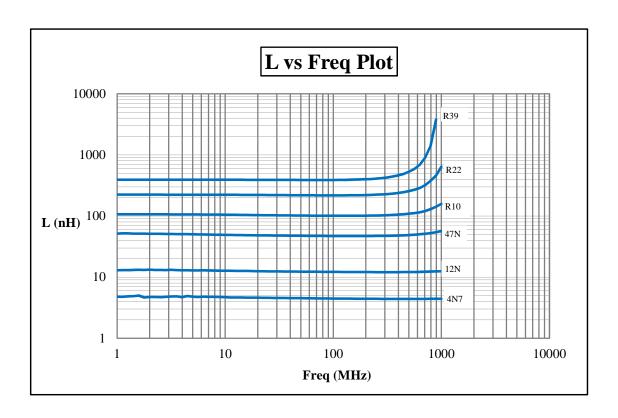
 $\overline{\text{Unit weight}} = 0.0084 \text{g (for ref.)}$

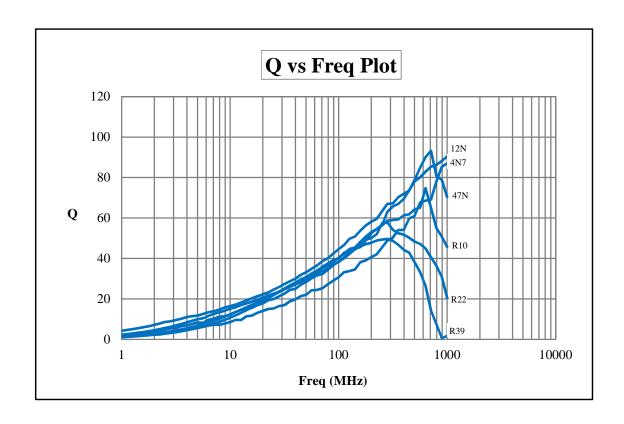
^{2.} Q is measured in HP-4287A RF LCR meter with HP-16193 fixture.

^{3.} SRF is measured in ENA E5071B network analyzer or equivalent.

^{4.} RDC is measured in HP-4338B milliohmeter or equivalent.







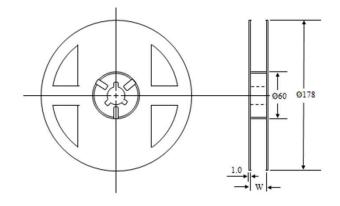


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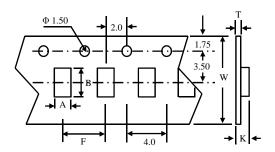
ITEM		CONDITION	SPECIFICATION	
	Inductance and	Measuring Frequency:	Within Specified Tolerance	
	Tolerance	As shown in Product Table		
	Quality Factor	Measuring Temperature : +25°C		
	Insulation	Measured at 100V DC between	1000 mega ohms minimum	
Electrical	Resistance	inductor terminals and center of case.		
Characteristics	Dielectric	Measured at 500V AC between	No damage occurs when	
	Withstanding	inductor terminals and center of case	the test voltage is applied.	
	Voltage	for a maximum of 1 minute.		
	Temperature	Over -40°C to +85°C at	+25 to 500 ppm/°C	
	Coefficient of	frequency specified in Product Table.	$TCL = \frac{L1 - L2}{L1(TU - TC)} \times 10^6 \text{ (ppm /°C)}$	
	Inductance (TCL)		L1(T1-T2)	
	Component	The component shall be reflow soldered onto a	0402 series - 350g	
1	Adhesion	P.C. Board ($240^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 20 seconds).	0603 series - 1.0Kg	
	(Push Test)	Then a dynometer force gauge shall be applied	Other series - 0805 ~ 1210	
		to any side of the component.	Minimum 1Kg for Ag termination	
Mechanical	D T	The industrial state of the sta	and 2Kg for Mo/Mn termination.	
Characteristics	Drop Test	The inductor shall be dropped two times on the	Change In Inductance:	
	T1 1 C1 1	concrete floor or the vinyl tile from 1M naturally.	No more than 5%	
	Thermal Shock	Each cycle shall consist of 30 minutes at -40°C	Change In Q:	
	Test	followed by 30 minutes at +85°C with a 5 minutes	No more than 10%	
		transition time between temperature extremes.	Change In Appearance:	
	Caldanah ilta	Test duration is 10 cycles.	Without distinct damage A minimum of 80% of the metalized	
	Solderability	Dip pads in flux and dip in solder pot containing lead free solder at $240^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 5 seconds.	area must be covered with solder.	
	Resistance to	Dip the components into flux and dip	Change In Inductance:	
	Soldering Heat	into solder pot containing lead free solder	No more than 5%	
	Soldering Treat	at $260^{\circ}\text{C} \pm 5^{\circ}\text{C}$ for 5 ± 2 seconds.	Change In Q:	
	Vibration	Inductors shall be randomly vibrated at amplitude	No more than 10%	
	(Random)	of 1.5mm and frequency of 10-55Hz : 0.04G/Hz	Change In Appearance:	
	(Tundom)	for a minimum of 15 minutes per axis for each of	Without distinct damage	
		the three axes.	William distillet diffinge	
	Cold Temperature	Inductors shall be stored at temperature		
	Storage	of -40° C $\pm 2^{\circ}$ C for 1000hrs (+48 -0 hrs.)		
	C	Then inductors shall be subjected to standard		
		atmospheric conditions for 1 hour.		
Endurance		After that, measurement shall be made.		
Characteristics	High Temperature	Inductors shall be stored at temperature		
	Storage	of 85°C ± 2°C for 1000hrs (+48 -0 hrs.)		
		Then inductors shall be subjected to standard		
		atmospheric conditions for 1 hour.		
		After that, measurement shall be made.		
	Moisture	Inductors shall be stored in the chamber at 45°C	Inductors shall not have a	
	Resistance	at 90-95 R.H. for 1000 hours. Then inductors are	shorted or open winding.	
		to be tested after 2 hours at room temperature.		
	High Temperature	Inductors shall be stored in the chamber at +85°C		
	with Loaded	for 1000 hours with rated current applied.		
		Inductors shall be tested at the beginning of test at		
		500 hours and 1000 hours. Then inductors are to		
		be tested after 1 hour at room temperature.		

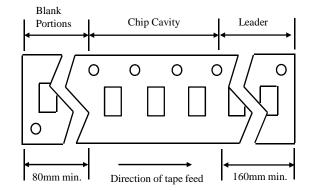


Туре	Pcs/Reel	
SWI0805	2,000	



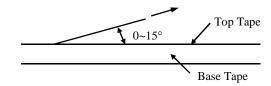
Туре	Chip Cavity		Insert Pitch	Tape Thickness		iess
	A	В	F	K	T	W
SWI0805	1.42	2.26	4.00	1.30	0.23	8.00





Top Tape Strength

The top tape requires a peel-off force of $0.2\ to\ 0.7N$ in the direction of the arrow as illustrated below.



Dimensions (unit: m/m)

Туре	A	В	C	
SWI0805	2.60	0.75	1.30	

Recommended Pattern

