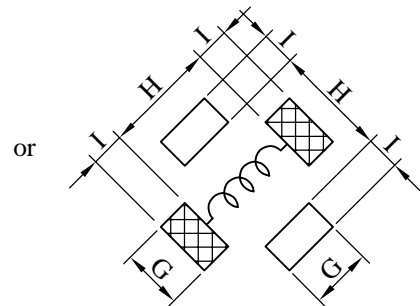
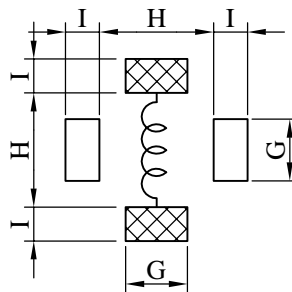
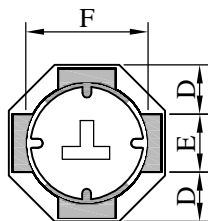
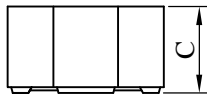
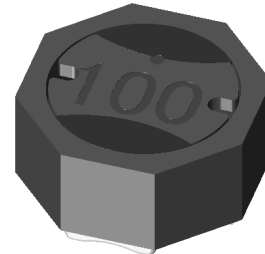
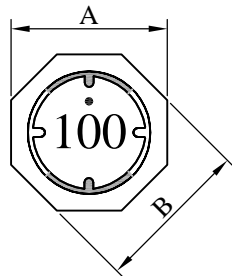


SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU1050□□□□F□-□□□		
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I . Configuration and dimensions :



(PCB Pattern)

Unit : m/m

A	B	C	D	E	F	G	H	I
10.00 ±0.3	10.00 ±0.3	4.80 ±0.3	3.00 typ.	4.00 typ.	8.20 typ.	4.20 ref.	8.20 ref.	1.40 ref.

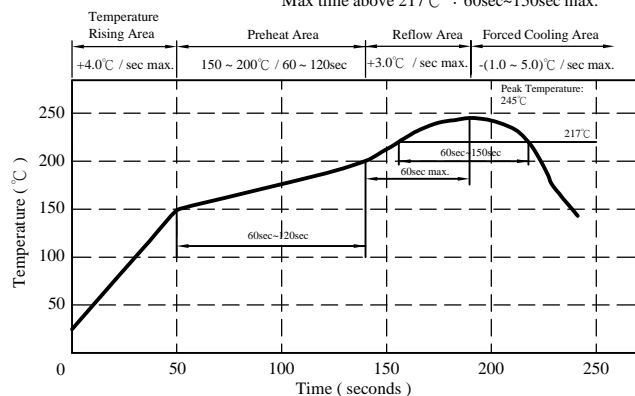
II . Description :

- a . Ferrite drum core construction.
- b . Magnetically shielded.
- c . Enamelled copper wire : F 、 H class
- d . Product weight : 1.66 g (ref.)
- e . Moisture sensitivity Level 1
- f . Products comply with RoHS' requirements
- g . Halogen free available

III . General specification :

- a . Storage temp. : -40°C ----+125°C
- b . Operating temp. : -40°C ----+125°C
(Temp. rise included.)
- c . Resistance to solder heat : 245°C .10 secs.

Peak Temp : 245°C max.
Max. Peak Temp - 5°C : 30sec max.
Max time above 217°C : 60sec~150sec max.



SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU1050□□□□F□-□□□		
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IV . Electrical characteristics :

DWG No.	Inductance (μ H)	Q ref.	SRF (MHz) typ.	RDC (m Ω)		Irms (A) typ.	Isat (A) typ.
				typ.	max.		
SU10504R7YF□-□□□	4.7 \pm 30%	13	34.0	14.5	19.0	5.20	5.10
SU1050100YF□-□□□	10.0 \pm 30%	16	20.0	26.0	34.0	4.40	3.80
SU1050220YF□-□□□	22.0 \pm 30%	16	10.0	58.0	76.0	2.90	2.70
SU1050330YF□-□□□	33.0 \pm 30%	14	8.5	70.0	90.0	2.70	2.10
SU1050470YF□-□□□	47.0 \pm 30%	14	7.0	100.0	130.0	2.10	1.80
SU1050680YF□-□□□	68.0 \pm 30%	14	6.5	144.0	186.0	1.75	1.45
SU1050101YF□-□□□	100.0 \pm 30%	16	5.0	198.0	260.0	1.50	1.25
SU1050151YF□-□□□	150.0 \pm 30%	16	4.0	330.0	430.0	1.15	1.05
SU1050221YF□-□□□	220.0 \pm 30%	14	3.5	470.0	610.0	0.95	0.88
SU1050331YF□-□□□	330.0 \pm 30%	11	2.5	690.0	900.0	0.84	0.70
SU1050471YF□-□□□	470.0 \pm 30%	11	1.9	1050.0	1350.0	0.65	0.55
SU1050681YF□-□□□	680.0 \pm 30%	11	1.6	1350.0	1760.0	0.56	0.48
SU1050102YF□-□□□	1000.0 \pm 30%	30	1.4	2120.0	2760.0	0.47	0.40

- 1). □ : Packaging information : □ Code
- 2). "- □□□ " : Reference code
- 3). Electrical specifications at 25°C
- 4). Inductance Test Freq. : 100kHz / 0.1V
- 5). Q Test Freq. : 4R7--7.96MHz , 100~680--2.52MHz , 101~681--0.796MHz , 102--0.252MHz
- 6). Isat base on Δ L / LOA=35% typ.
- 7). Irms base on Temp. rise 40°C typ.

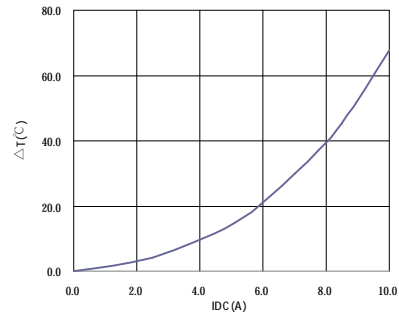
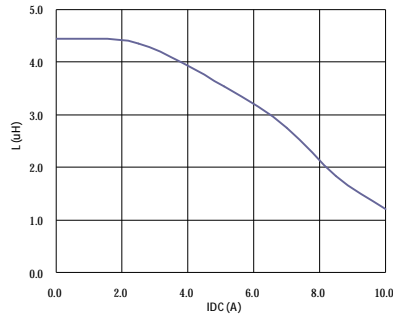
SPECIFICATION FOR APPROVAL

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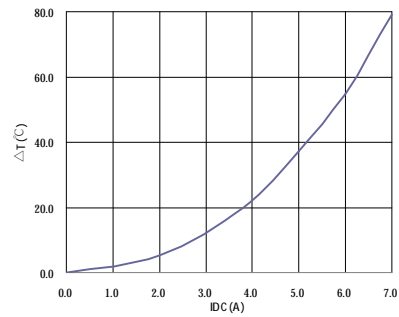
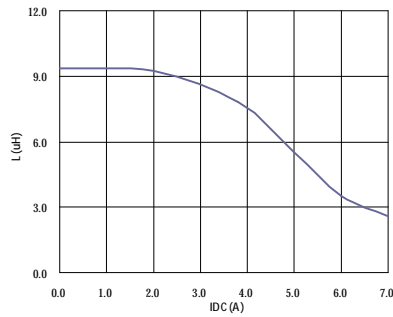
PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU1050□□□□F□-□□□		
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V . Curve :

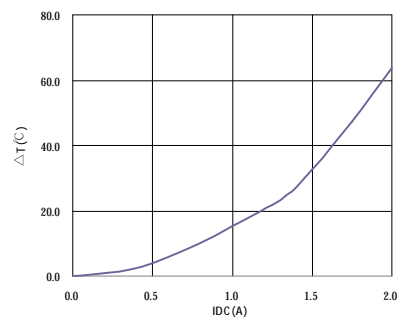
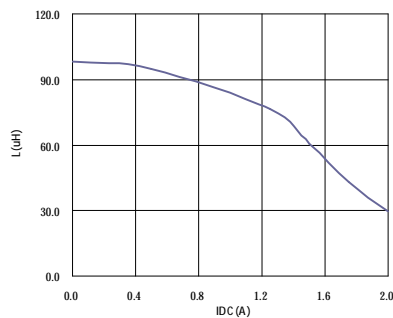
SU10504R7YF□



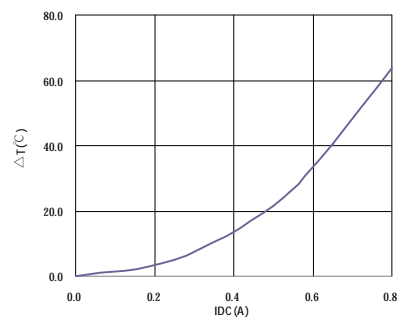
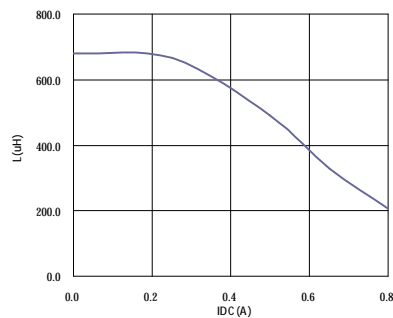
SU1050100YF□



SU1050101YF□



SU1050681YF□



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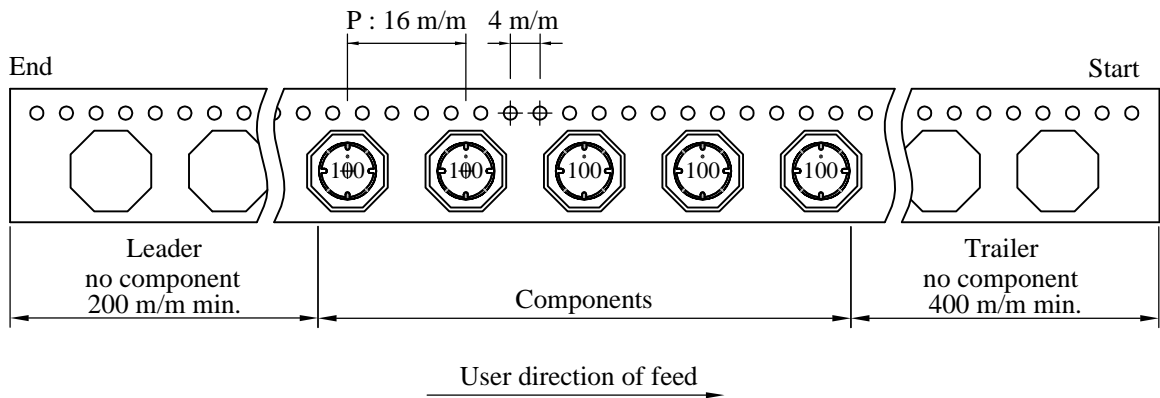
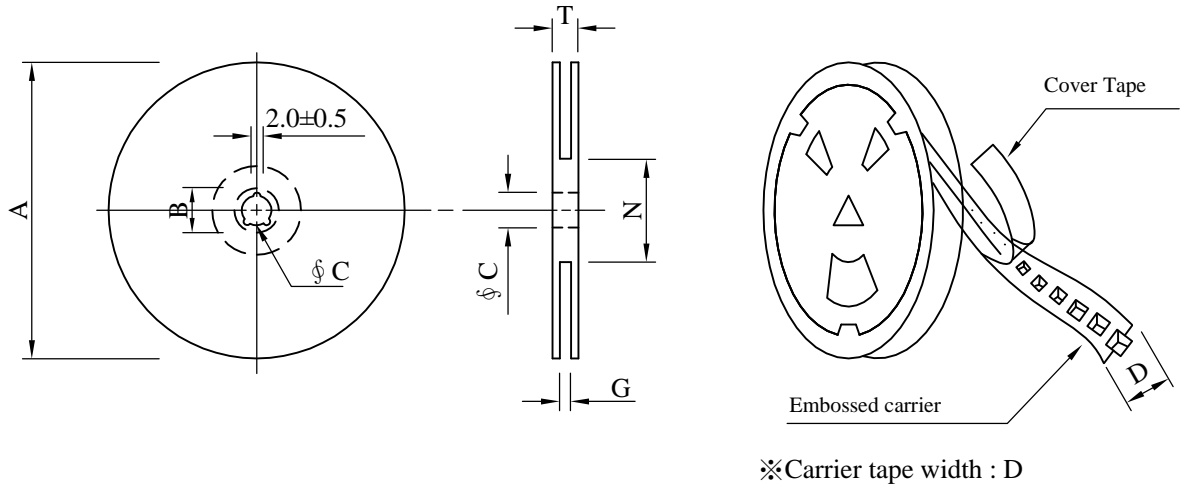
SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU1050□□□□F□-□□□		
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VI . Packaging information :

(1) Configuration



(2) Dimensions

Unit:m/m

Style	A	B	C	D	G	N	T
13 - 24	330	21 ± 0.8	13 ± 0.5	24	26^{+0}	60^{-0}	30.4

(3) Q'TY & G.W. Per package

Code	Inner : Reel			Outer : Carton		
	Q'TY (pcs)	G.W. (gw)	Style	Q'TY (pcs)	G.W. (Kg)	Size (cm)
B	700	1590	13 - 24	2,800	7.6	38 x 37 x 22

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SPECIFICATION FOR APPROVAL

REF. :

PROD. NAME	Shielded SMD Power Inductor	ABC'S DWG NO.	SU1050□□□□F□-□□□		
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VII . Reliability test :

Item	Reference documents	Test Condition	Test Specification
1.High Temperature Exposure	MIL-STD-202 Method 108	1.Temperature: 125±2℃ 2.Time:96±2 hours.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
2.Temperature Cycling	JESD22-A 104	1.Temperature: -40℃ ~ +125℃ 2.Number of cycle:100 cycle 3.Dwell time:30 minutes	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
3.Biased Humidity Test	MIL-STD-202 Method 103	1.Temperature : 85±2 ℃ 2.Humidity: 85% RH. 3.Time:96±2 Hours	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
4.Operational Life	JESD22-A 108	1.Temperature: 125℃ (Temp. rise included) 2.Time:96±2 hours. 3.Rated current	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
5.External Visual	JESD22-B 101 & MIL-STD-883 Method 2009	Inspect product constructions, marking and workmanship.	1.No pollution on the surface of products. 2.Clear marking. 3.No crack.
6.Physical Dimensions	JESD22-B 100	Verify physical dimensions to the applicable product detail specification.	Per product specification standard
7.Resistance to solvents	MIL-STD-202 Method 215	Immerse into solvent for 3±0.5 minutes & brush 10 times for 3 cycles.	1.No body change in appearance. 2.No marking blurred. 3.Inductance shall not change more than ±20%.
8.Vibration Test	MIL-STD-202 Method 204	1.Frequency and Amplitued : 10-2000-10 Hz, 1.5 mm. 2.Direction:X, Y, Z 3.Test duration:2 hours for each direction, 6 hours in total.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
9.Resistance To Soldering Heat Test	MIL-STD-202 Method 210 & J-STD020D.1	1.Highest temperature : 245±5℃. 2.Time (temp. ≥ 217℃) : 60~150 Second. 3.IR reflow times : 3 times.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
10.Saturation Current	JIS C 6436 & User SPEC.	1.Applied rated current for 5 second. 2.Saturation current	Inductance shall not drop more than 35% typ.
11.Over load	JIS C 6436 & User SPEC.	1.Applied one and half rated current for a period of 5 minutes. 2.Rated current	No electrical or mechanical damage
12.Temperature Rise Current	JIS C 6436 & User SPEC.	1.Applied rated current for 10 minutes. 2.Temperature measure by digital surface thermometer. 3.Irms current	Surface temperature rise is less than 40℃ typ.
13.Solderability Test	J-STD-002 & JESD22-B 102	1.Baking in pre-testing : 150±5℃ / 16Hours±30 min. 2.Peak temperature : 240±5℃ 3.Time (temp. ≥ 217℃) : 60~150 second. 4.IR reflow times : 1 times.	More than 95% soldering coverage min on terminations.
14.Electrical Characteriazation	MIL-STD-202 Method 304 & User SPEC.	1.Operating temperature : -40℃~125℃ 2.Room temperature : 25℃.	1.No mechanical or electrical damage. 2.Inductance shall not change more than ±20%.
15.Drop	CNS-C6354 & GB/T 2423.8	1.Products shall be mounted on SPEC. PCB and dropped down from a height of 1m 2.Drop total time : 6 time (Every side of sample drop 2 time)	1. Adhesion on PCB shall be enough. 2. Product appearance shall not break. 3. No electrical damage.
16.Terminal Strength Test	IEC 60068-2-21	1.Apply push force to samples mounted on PCB. 2.Force of 1.8 kg for 60±1 seconds.	After test, inductors shall be no mechanical damage.

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