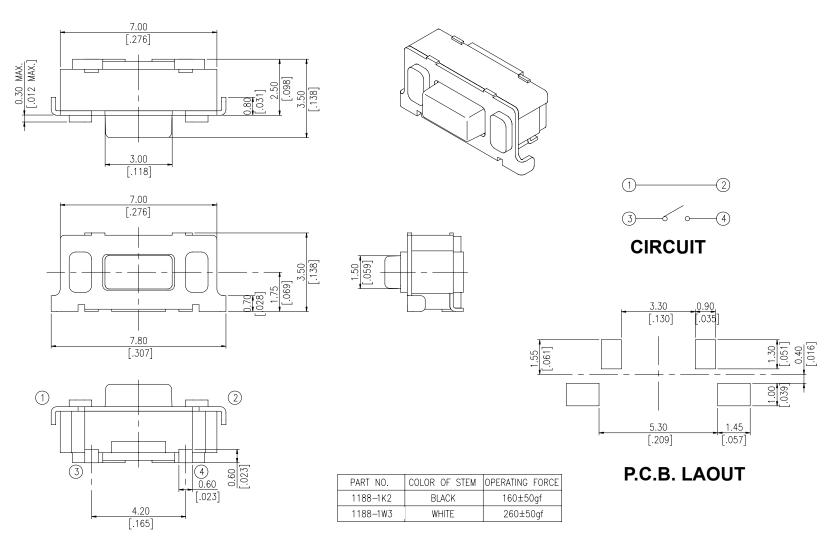


1188 SERIES





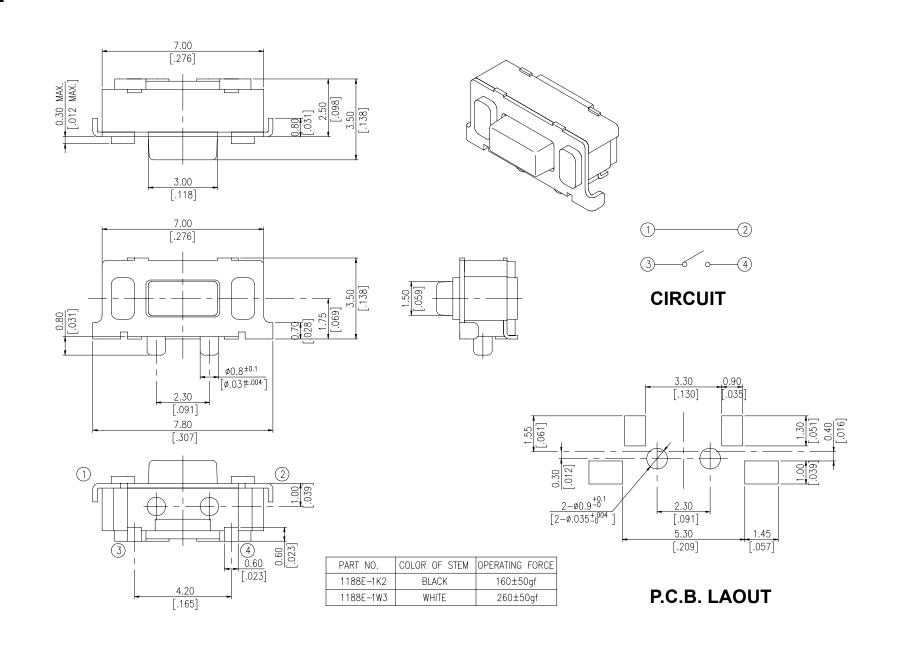
DIMENSIONS 1188-1

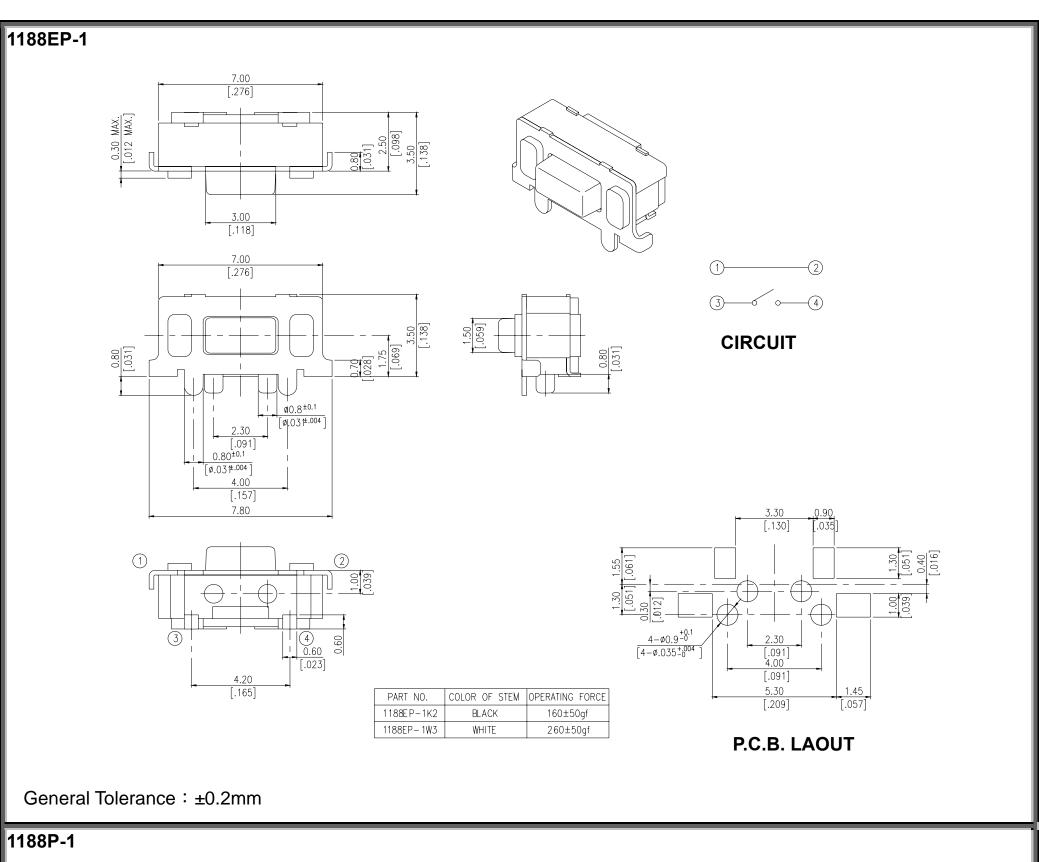


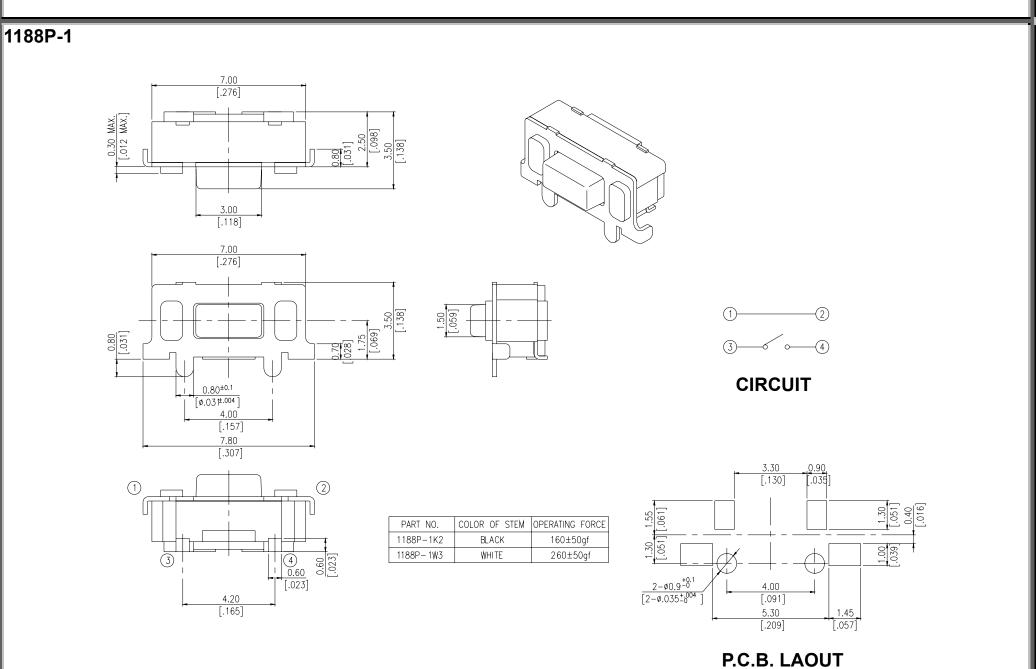
General Tolerance: ±0.2mm

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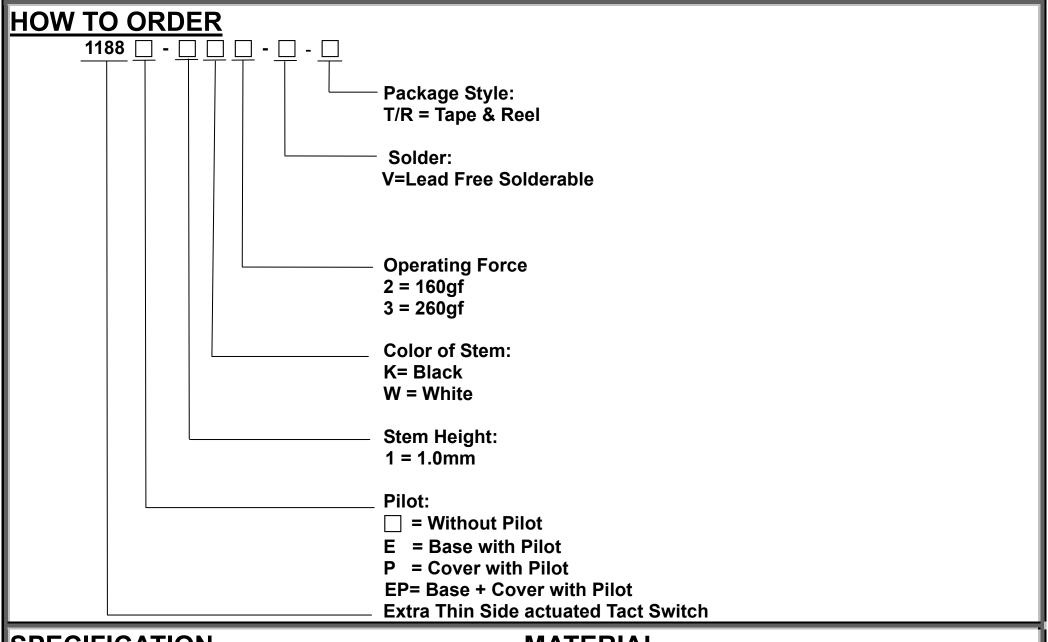








General Tolerance: ±0.2mm



SPECIFICATION

△MECHANICAL

Operation Force: 2=160gf ± 50gf

3=260gf ± 50gf

Stroke: 0.25 +0.10 / - 0.1 mm

Operation Temperature: -25℃ to +70℃ Storage Temperature: -40℃ to +80℃

△ELECTRICAL

Electrical Life: 50,000 cycles for 160gf

30,000 cycles for 260gf

Rating: 50mA, 12VDC

Contact Resistance: 100mΩ max.

Insulation Resistance: 100MΩ min. at 500VDC

Dielectric Strength: 250 V AC/ minute Contact Arrangement: 1 pole 1 throw

MATERIAL

△COVER Steel : Nickel Silver

△BASE: UL94V-0 Nylon Thermoplastic

Color: White

△STEM: UL94V-0 Nylon Thermoplastic Color: Black (160gf), White (260gf)

△CONTACT DISC: Stainless with silver cladding

△TERMINAL: Brass with silver plated

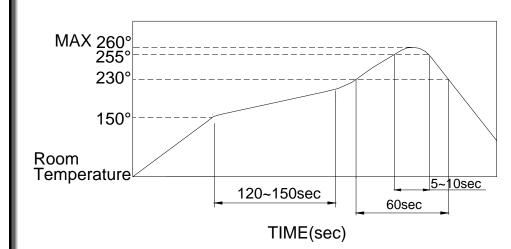
SOLDERING PROCESS

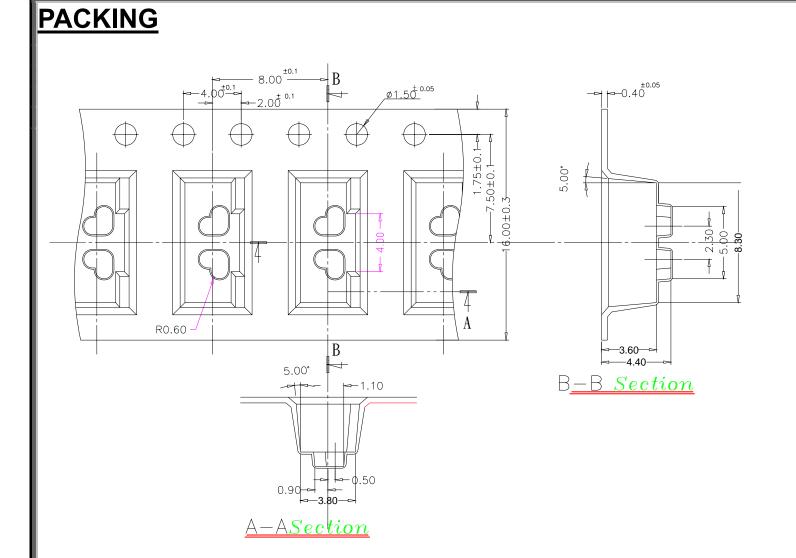
For best results, please follow these recommendation:

 \triangle HAND SOLDERING: Use a soldering iron of 30 watts, controlled at 350 $^{\circ}$ C approximately max 5 seconds.

△REFLOW SOLDERING: When applying reflow soldering, the peak temperature or the reflow Oven should be set at 260°C max.

△Reflow Temperature Profile:





Part Number Per Reel

1188-1

1188E-1

1188EP-1

1188P-1

General Tolerance: ±0.1mm