# **Technical Data Sheet**

# 1.9mm Round Subminiature" Z-Bend" Lead Photodiode

#### Features

- Fast response time
- High photo sensitivity
- Small junction capacitance
- Compatible with infrared and vapor phase reflow solder process.
- Pb-free.
- The product itself will remain within RoHS compliant version.



PD95-21C/TR10

#### Descriptions

• PD95-21C/TR10 is a high speed and high sensitive PIN photodiode in miniature top view lens SMD package and it is molded in a water clear plastic .The device is spectrally matched with to visible and infrared emitting diode.

# Applications

- Infrared applied system
- Copier
- Sensor in automotive project
- Photo electric guard

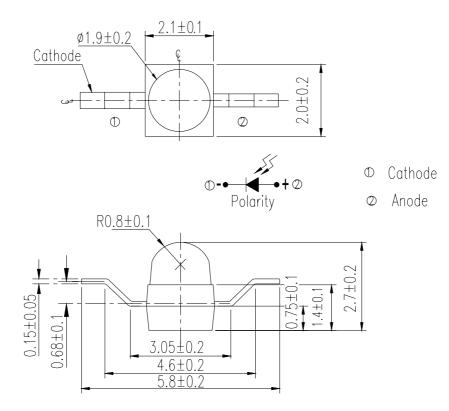
#### **Device Selection Guide**

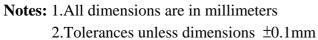
| Part No. | Chip<br>Material | Resin Color |  |
|----------|------------------|-------------|--|
| PD       | Silicon          | Water Clear |  |

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### **Package Dimensions**





### Absolute Maximum Ratings (Ta=25°C)

| Parameter                      | Symbol           | Rating    | Units |  |
|--------------------------------|------------------|-----------|-------|--|
| Reverse Voltage                | V <sub>R</sub>   | 32        | V     |  |
| Operating Temperature          | T <sub>opr</sub> | -25 ~ +85 | °C    |  |
| Storage Temperature            | T <sub>stg</sub> | -40 ~ +85 | °C    |  |
| Soldering Temperature          | T <sub>sol</sub> | 260       | °C    |  |
| Power Dissipation at(or below) | Pc               | 150       | mW    |  |
| 25°C Free Air Temperature      |                  |           |       |  |

**Notes:** \*1:Soldering time  $\leq$  5 seconds.

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# **Electro-Optical Characteristics (Ta=25°C)**

| Parameter                      | Symbol Condition |   | Min | Тур  | Max  | Unit    |
|--------------------------------|------------------|---|-----|------|------|---------|
| Rang Of Spectral Bandwidth     | λ <sub>0.5</sub> |   | 400 |      | 1100 | nm      |
| Wavelength Of Peak Sensitivity | λp               |   |     | 940  |      | nm      |
| Open-Circuit Voltage           | V <sub>OC</sub>  | $Ee=5mW/cm^{2}$<br>$\lambda p=940nm$  |     | 0.42 |      | V       |
| Short- Circuit Current         | I <sub>SC</sub>  | $Ee=1mW/cm^{2}$<br>$\lambda p=875nm$  |     | 4    |      | $\mu A$ |
| Reverse Light Current          | IL               | $Ee=1mW/cm^{2}$<br>$\lambda p=870nm$<br>$V_{R}=5V$  |     | 4    |      | μA      |
| Reverse Dark Current           | I <sub>D</sub>   | Ee=0mW/cm <sup>2</sup><br>V <sub>R</sub> =10V   |     |      | 10   | nA      |
| Reverse Breakdown Voltage      | B <sub>VR</sub>  | $\begin{array}{c} \text{Ee=0mW/cm}^2\\ \text{I}_{\text{R}}\text{=}100\ \mu\ \text{A} \end{array}$ | 32  | 170  |      | v       |
| Total Capacitance              | Ct               | $\begin{array}{c} \text{Ee=0mW/cm}^2\\ \text{V}_{\text{R}}=5\text{V}\\ \text{f=1MHz} \end{array}$ |     | 5    |      | pF      |
| Rise Time                      | t <sub>r</sub>   | V <sub>R</sub> =10V   |     | 6    |      |         |
| Fall Time                      | t <sub>f</sub>   | $R_L=1000 \Omega$   |     | 6    |      | nS      |

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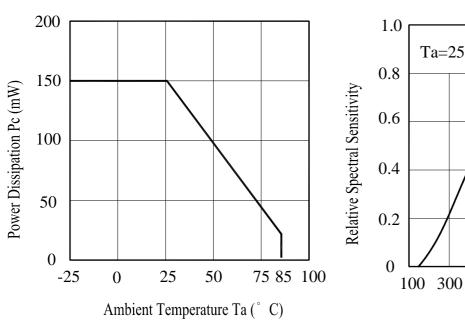


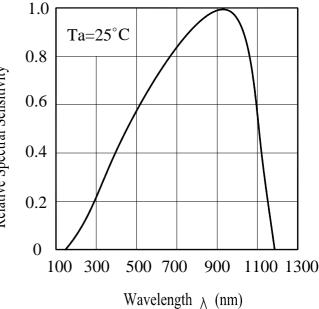
### **Typical Electro-Optical Characteristics Curves**

Fig.1 Power Dissipation vs.

Ambient Temperature

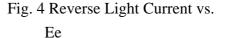
Fig.2 Spectral Sensitivity

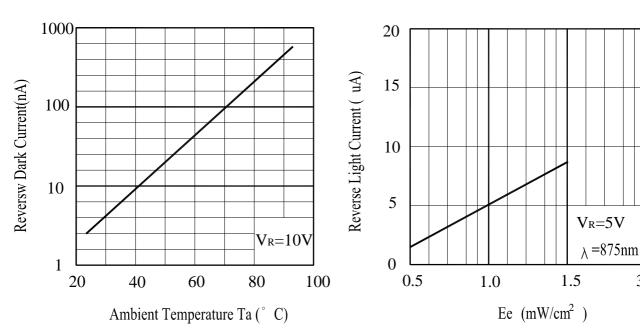


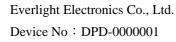




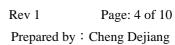
Ambient Temperature







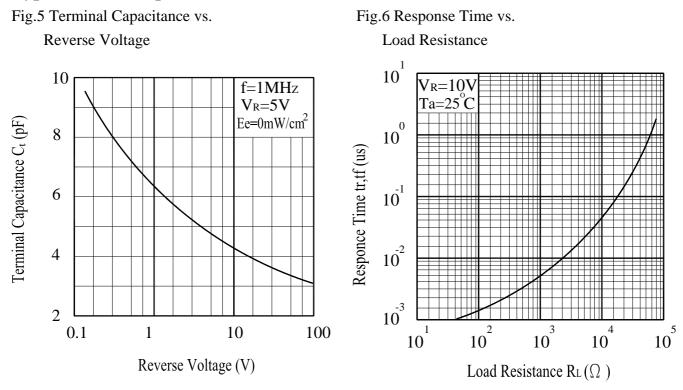
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3.0



# **Typical Electro-Optical Characteristics Curves**



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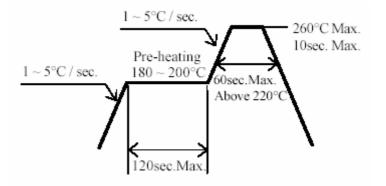


#### **Precautions For Use**

1. Over-current-proof

Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change ( Burn out will happen ).

- 2. Storage
  - 2.1 Do not open moisture proof bag before the products are ready to use.
  - 2.2 Before opening the package, the LEDs should be kept at  $30^{\circ}$ C or less and 90% RH or less.
  - 2.3 After opening the package: The LED's floor life is 1 year under  $30^{\circ}$ C or less and 60% RH or less. If unused LEDs remain, it should be stored in moisture proof packages.
- 2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
  Baking treatment : 60±5°C for 24 hours.
- 3. Soldering Condition
- 3.1 Pb-free solder temperature profile



- 3.2 Reflow soldering should not be done more than two times.
- 3.3 When soldering, do not put stress on the LEDs during heating.
- 3.4 After soldering, do not warp the circuit board.

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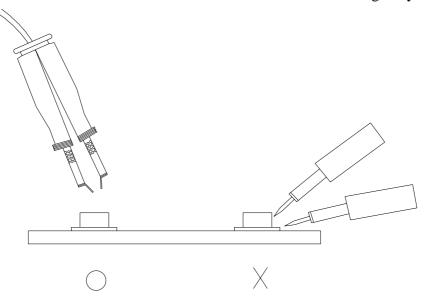


#### 4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than  $350^{\circ}$ C for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

#### 5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



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# **Reliability Test Item And Condition**

The reliability of products shall be satisfied with items listed below. Confidence level : 90%

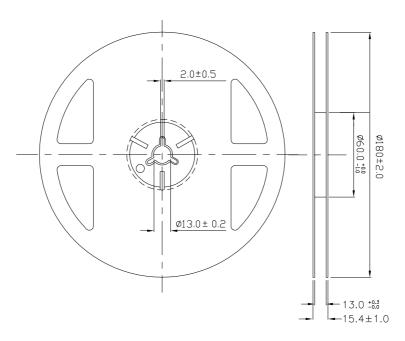
LTPD: 10%

| NO. | Item              | Test Conditions                      | Test Hours/ | Sample | Failure                 | Ac/Re |
|-----|-------------------|--------------------------------------|-------------|--------|-------------------------|-------|
|     |                   |                                      | Cycles      | Sizes  | Judgement               |       |
|     |                   |                                      |             |        | Criteria                |       |
| 1   | REFLOW            | TEMP. : $260^{\circ}C\pm 5^{\circ}C$ | 6Mins       | 22pcs  |                         | 0/1   |
|     |                   | 5secs                                |             |        |                         |       |
| 2   | Temperature Cycle | H : 100°C 15mins                     | 50Cycles    | 22pcs  | $I_L \leq L \times 0.8$ | 0/1   |
|     |                   | 5mins                                |             |        |                         |       |
|     |                   | $L:-40^{\circ}C$ 15mins              |             |        | L: Lower                |       |
| 3   | Thermal Shock     | H :+100°C ▲ 5mins                    | 50Cycles    | 22pcs  | Specification           | 0/1   |
|     |                   | ▼ 10secs                             |             |        | Limit                   |       |
|     |                   | $L:-10^{\circ}C$ 5mins               |             |        |                         |       |
| 4   | High Temperature  | TEMP. ∶ +100°C                       | 1000hrs     | 22pcs  |                         | 0/1   |
|     | Storage           |                                      |             |        |                         |       |
| 5   | Low Temperature   | TEMP. ∶ -40°C                        | 1000hrs     | 22pcs  |                         | 0/1   |
|     | Storage           |                                      |             |        |                         |       |
| 6   | DC Operating Life | V <sub>R</sub> =5V                   | 1000hrs     | 22pcs  | ]                       | 0/1   |
| 7   | High Temperature/ | 85°C / 85% R.H                       | 1000hrs     | 22pcs  |                         | 0/1   |
|     | High Humidity     |                                      |             |        |                         |       |

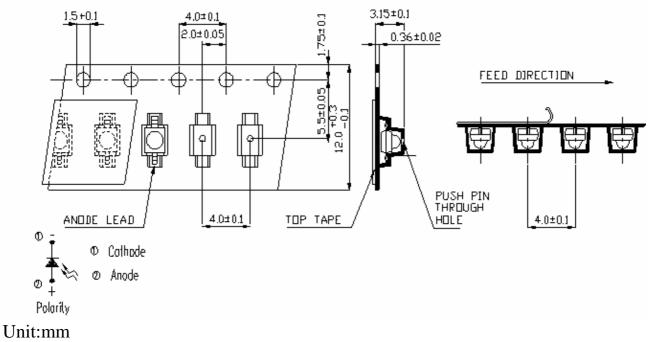
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# **Package Dimensions**



#### Loaded Quantity Per Reel 1000PCS/Reel



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### **Packing Quantity Specification**

1.1000PCS/1Vomule , 20 Vomule /1Box

2.10Boxes/1Carton

#### **Label Form Specification**



CPN: Customer's Production Number P/N : Production Number QTY: Packing Quantity CAT: Ranks HUE: Peak Wavelength REF: Reference LOT No: Lot Number MADE IN TAIWAN: Production Place

#### Notes

- 1. Above specification may be changed without notice. EVERLIGHT will reserve authority on material change for above specification.
- 2. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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