

#### **DATASHEET**

# Technical Data Sheet High Power Infrared LED

## HB-HIR353521C1/L813-150/08T

#### **Features**

- · Small package with high efficiency
- · Peak wavelength λp =850 nm
- · Soldering methods: SMT
- Pb free
- Compliance with EU REACH
- Compliance Halogen Free(Br < 900ppm, Cl < 900ppm, Br+Cl < 1500ppm)</li>
- The product itself will remain within RoHS compliant version.

#### **Description**

- HB-HIR353521C1/L813-150/08T series is an infrared emitting diode in miniature SMD package which is molded in a water clear silicone with spherical top view lens.
- The device is spectrally matched with silicon photo diode, CCD, or CMOS sensor.

#### **Applications**

- · CCD Camera
- Infrared applied system

#### **Device Selection Guide**

LED Part No.	Chip Material	Lens Color
HB-HIR353521C1/L813-150/08T	GaAlAs	Water clear



## **Absolute Maximum Ratings (Ta=25°C)**

Parameter	Symbol	Rating	Unit
Continuous Forward Current	l <sub>F</sub>	1000	mA
Reverse Voltage	$V_R$	5	V
Operating Temperature	$T_{opr}$	-40~ +100	°C
Storage Temperature	$T_{stg}$	-40 ~ +100	°C
Junction temperature	Tj	145	°C
Power Dissipation @I <sub>F</sub> =1000mA	P <sub>d</sub>	2.4	W

Note: We suggest that customer should add the heat sink with HB-HIR353521C1/L813-150/08T to exclude the heat.

# Electro-Optical Characteristics (Ta=25°C)

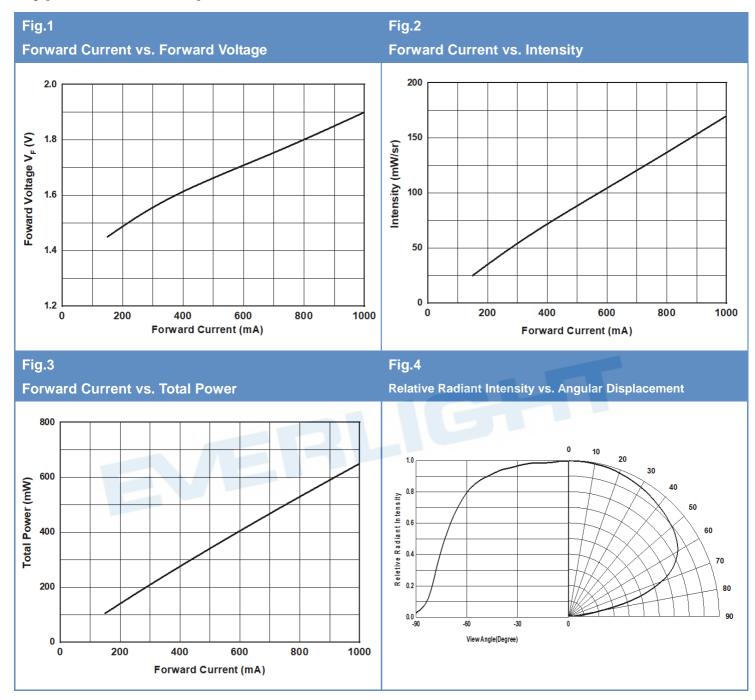
Parameter	Symbol	Min.	Тур.	Max.	Unit	Condition
Total Radiated Power	Po		245		mW	I <sub>F</sub> =350 mA
			470			I <sub>F</sub> =700 mA
			650			I <sub>F</sub> =1000 mA
Radiant Intensity	l <sub>E</sub>	1	65		mW/sr	I⊧=350 mA
			120			I <sub>F</sub> =700 mA
			170			I <sub>F</sub> =1000 mA
Peak Wavelength	λр		850		nm	I <sub>F</sub> =350 mA
Spectral Bandwidth	Δλ		25		nm	I <sub>F</sub> =350 mA
Forward Voltage			1.60	2.0	V	I <sub>F</sub> =350 mA
	V <sub>F</sub>		1.75			I <sub>F</sub> =700 mA
	•		1.90	2.4		I <sub>F</sub> =1000 mA
Reverse Current	I <sub>R</sub>			10	μΑ	V <sub>R</sub> =5 V
View Angle	2θ <sub>1/2</sub>		150		deg	

Note 1: Radiated Power and Radiant Intensity measurement tolerance ±10%.

Note 2 : Forward Voltage measurement tolerance ±0.05V.

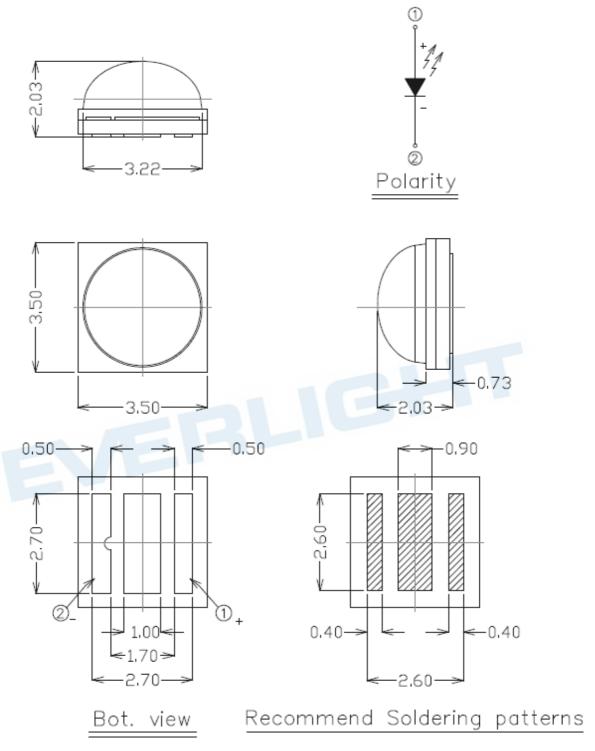


# **Typical Electro-Optical Characteristics Curves**





# **Package Dimension**

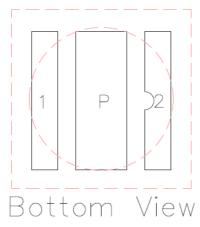


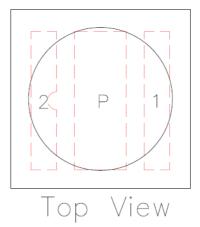
- 1. Dimensions are in millimeters.
- 2. Tolerances unless mentioned are ± 0.1mm.
- Do not handle the device by the lens. Incorrect force applied to the lens may lead to the failure of devices.



## **Pad Configuration**





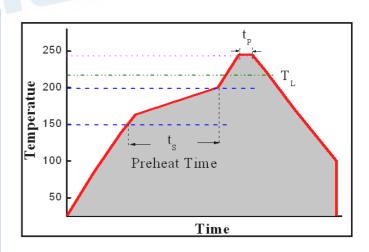


## **Reflow Soldering Characteristics**

#### For Reflow Process

- 1. C19 series are suitable for SMT processes.
- 2. Curing of glue in oven must be according to standard operation flow processes.

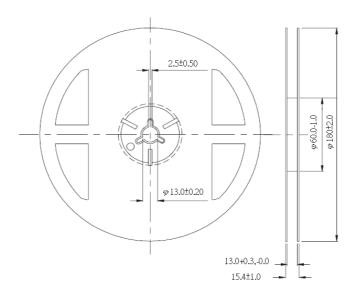
Profile Feature	Lead Free Assembly	Unit
Ramp-Up Rate	2~3	°C/S
Preheat Temperature	150~200	°C
Preheat Time(ts)	60~120	S
Liquid Temperature(T <sub>L</sub> )	217	°C
Time maintained above T <sub>L</sub>	60~90	S
Peak Temperature(T <sub>P</sub> )	240+-5	°C
Peak Time (t <sub>P</sub> )	Max 20	S
Ramp-Down Rate	3~5	°C/S



- 3. Reflow soldering should not be done more than twice.
- 4. In soldering process, stress on the LEDs during heating should be avoided.
- 5. After soldering, do not bend the circuit board.



# **Package Dimensions**

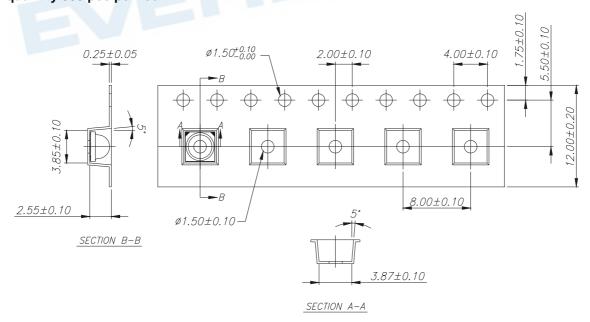


#### Note:

- 1. Dimensions are in millimeters
- 2. The tolerances unless mentioned is ±0.1mm

# **Carrier Tape Dimensions:**

Loaded quantity 800 pcs per reel.

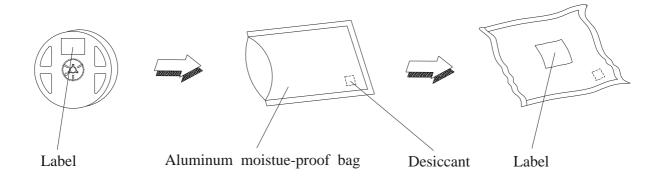


#### Note:

- Dimensions are in millimeters
- 2. The tolerances unless mentioned is ±0.1mm

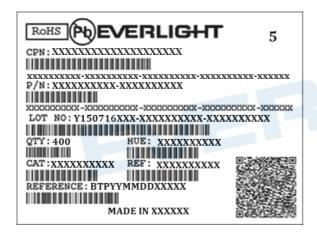


#### **Moisture Resistant Packaging**



#### **Moisture Resistant Packing Materials**

#### **Label Form Specification**



- · CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- · CAT: Luminous Intensity Rank
- · HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- · LOT No: Lot Number
- · X: Month
- · Reference: Identify Label Number

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#### **DISCLAIMER**

- 1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
- 2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
- 3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
- 4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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