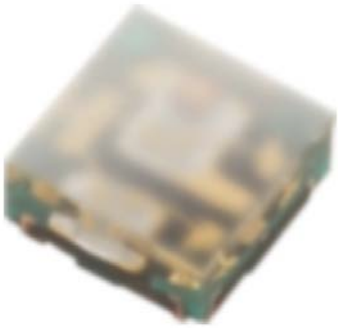
DATASHEET

SMD ▪
18-038T/ BDGAR6S1-S06/10T



Features

- Package in 8mm tape on 7″ diameter reel
- Compatible with automatic placement equipment
- Compatible with infrared and vapor phase reflow
- Solder process
- Full-color type
- Pb-free
- Component solderable surface finish is Gold
- The Product itself will remain whithn RoHS compliant version
- Compliance with EU REACH
- Compliance Halogen Free.(Br<900ppm,Cl<900ppm,Br+Cl<1500ppm)

Description

- The 18-038T SMD LED is much smaller than lead frame type components, thus enable smaller board size, higher packing density, reduced storage space and finally smaller equipment to be obtained.
- Moreover, with its black PCB, the 18-038T possess an ideal solution for high-contract and high-resolution indoor signage display.

Applications

- Indoor signage display applications
- Indoor decorating and entertainment design
- Flat backlight for LCD, switch and symbol
- Indicator and backlighting for all consumer electronics

Device Selection Guide

Chip Materials	Emitted Color	Resin Color
AlGaInP	Brilliant Red	Surface Diffused
InGaN	Brilliant Green	
InGaN	Brilliant Blue	

Absolute Maximum Ratings (Ta=25℃)

Parameter	Symbol	Rating	Unit
Forward Current	I_F	R6:10 GA:10 BD:10	mA
Peak Forward Current (Duty 1/10 @1KHz)	I_{FP}	R6:20 GA:20 BD:20	mA
Power Dissipation	Pd	R6:24 GA:35 BD:35	mW
Junction Temperature	T_j	100	℃
Operating Temperature	T_{opr}	-40 ~ +85	℃
Storage Temperature	Tstg	-40 ~ +90	℃
ESD (Classification acc. AEC Q101)	ESD_{HBM}	R:2000 G:1000 B:1000	V
Soldering Temperature	T_{sol}	Reflow Soldering : 260 ℃ for 10 sec. Hand Soldering : 350 ℃ for 3 sec.	

Electro-Optical Characteristics (Ta=25℃)

Parameter	Symbol		Min.	Typ.	Max.	Unit	Condition
Luminous Intensity	Iv	R6	37.0	-----	94.0	mcd	I_F=10mA
		GA	120.0	-----	300.0		
		BD	20.0	-----	60.0		
Viewing Angle	$2\theta_{1/2}$		-----	120	-----	deg	I_F=10mA
Peak Wavelength	Λp	R6		632		nm	I_F=10mA
		GA	-----	518	-----		
		BD		468			
Dominant Wavelength	Λd	R6	618.0		630.0	nm	I_F=10mA
		GA	513.0	-----	531.0		
		BD	461.0		476.0		
Spectrum Radiation Bandwidth	Δλ	R6		20		nm	I_F=10mA
		GA	-----	25	-----		
		BD		25			
Forward Voltage	V_F	R6	1.7	2.0	2.35	V	I_F=10mA
		GA	2.5	3.3	3.7		
		BD	2.5	3.3	3.7		
Reverse Current[4]	I_R		-----	-----	10	μA	V_R=5V

Note:
1. Tolerance of Luminous Intensity: ±10%
2. Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V
4. Only for Electronic test
5. RA test @ 5mA

Floating Bin(R6)
Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
RA	37	45	mcd	I_F =10mA
RB	45	54		
RC	54	65		
RD	65	78		
RE	78	94		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
R1	618.0	621.0	nm	I_F =10mA
R2	621.0	624.0		
R3	624.0	627.0		
R4	627.0	630.0		

Bin Range of Dominant Voltage

Bin Code	Min.	Max.	Unit	Condition
R1	1.7	2.35	v	I_F =10mA

Note:
1.Tolerance of Luminous Intensity: ±10%
2.Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

Floating Bin(GA)
Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
GA	120	144	mcd	I_F =10mA
GB	144	173		
GC	173	208		
GD	208	250		
GE	250	300		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
G1	513.0	516.0	nm	I_F =10mA
G2	516.0	519.0		
G3	519.0	522.0		
G4	522.0	525.0		
G5	525.0	528.0		
G6	528.0	531.0		
G7	531.0	534.0		

Bin Range of Dominant Voltage

Bin Code	Min.	Max.	Unit	Condition
G1	2.5	3.7	v	I_F =10mA

Note:
1.Tolerance of Luminous Intensity: ±10%
2.Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

Floating Bin(BD)
Bin Range of Luminous Intensity

Bin Code	Min.	Max.	Unit	Condition
BA	20	24	mcd	I_F =10mA
BB	24	29		
BC	29	35		
BD	35	42		
BE	42	50		
BF	50	60		

Bin Range of Dominant Wavelength

Bin Code	Min.	Max.	Unit	Condition
B1	461.0	464.0	nm	I_F =10mA
B2	464.0	467.0		
B3	467.0	470.0		
B4	470.0	473.0		
B5	473.0	476.0		

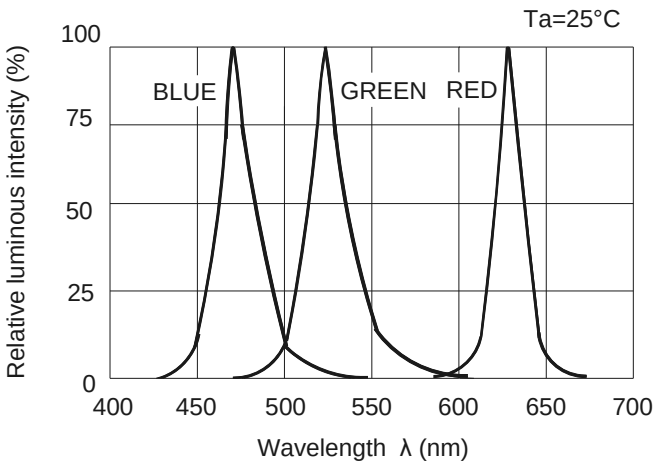
Bin Range of Dominant Voltage

Bin Code	Min.	Max.	Unit	Condition
B1	2.5	3.7	v	I_F =10mA

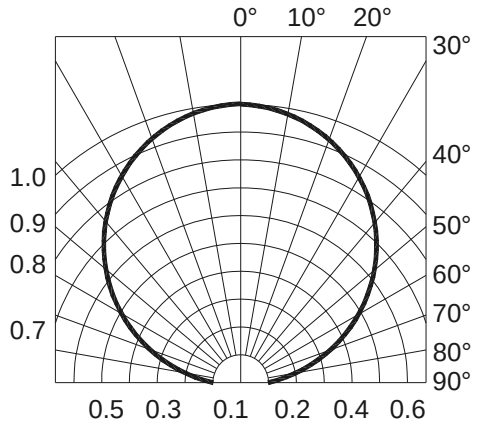
Note:
1.Tolerance of Luminous Intensity: ±10%
2.Tolerance of Dominant Wavelength: ±1nm
3. Tolerance of Forward Voltage: ±0.1V

Typical Electro-Optical Characteristics Curves

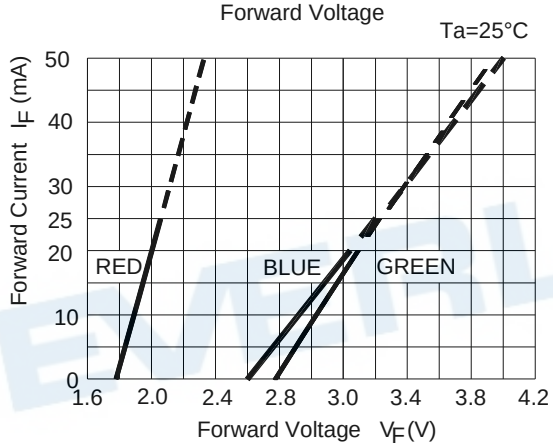
Spectrum Distribution



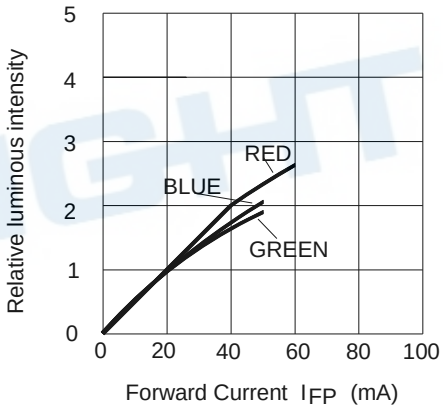
Radiation Diagram Ta=25°C



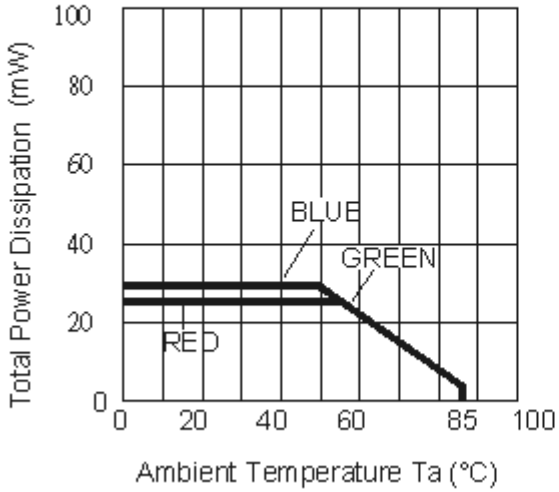
Forward Current vs.
Forward Voltage



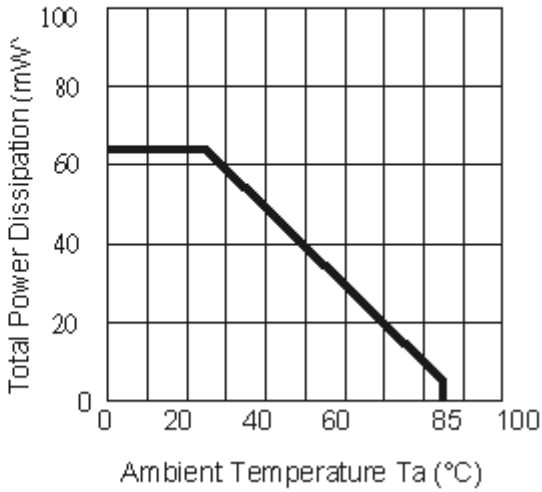
Forward Current Derating Curve



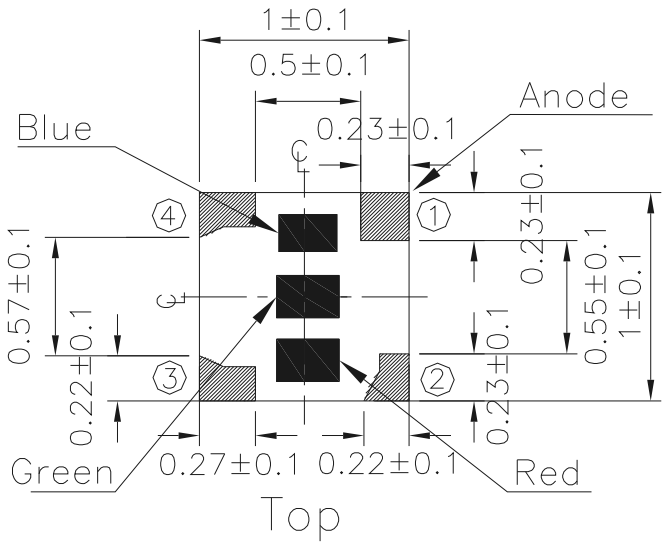
Ambient Temperature vs.
Power Dissipation

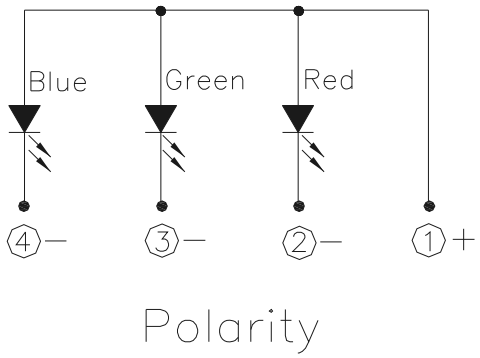


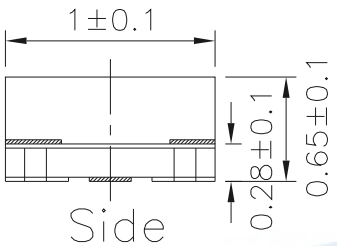
Ambient Temperature vs.
Total Power Dissipation

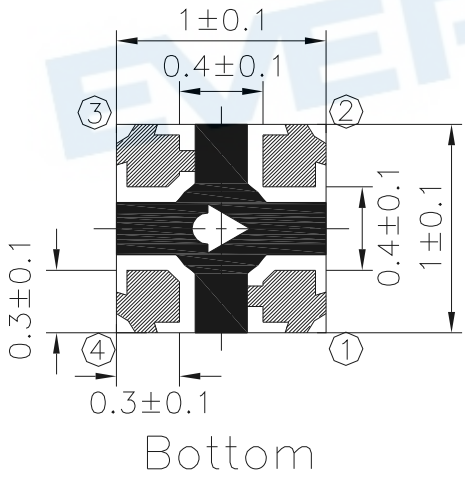


Package Dimension

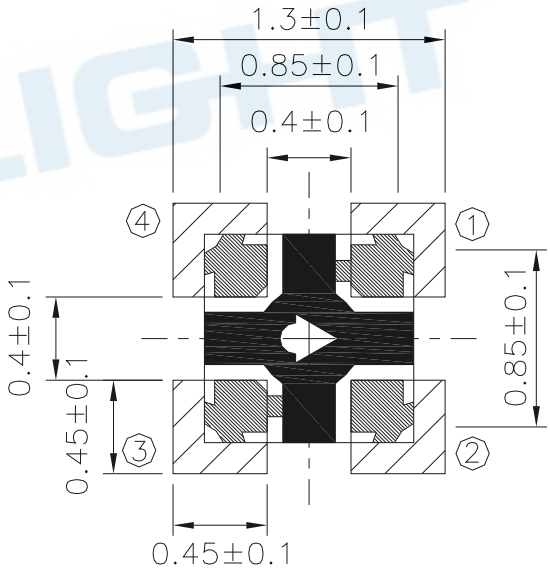








Recommend soldering pad

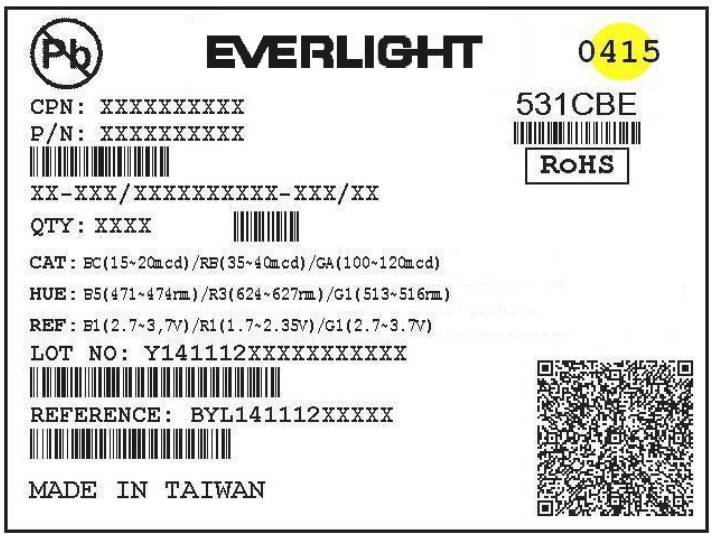


Suggested pad dimension is just for reference only.
Please modify the pad dimension based on individual need.

Note: Tolerances unless mentioned ±0.1mm. Unit = mm

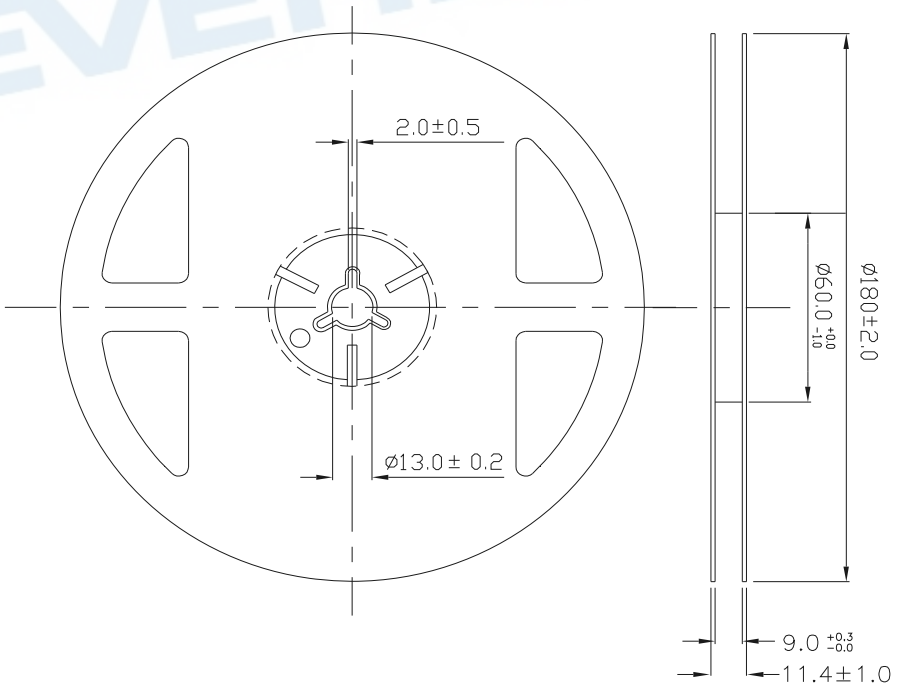
Moisture Resistant Packing Materials

Label Explanation



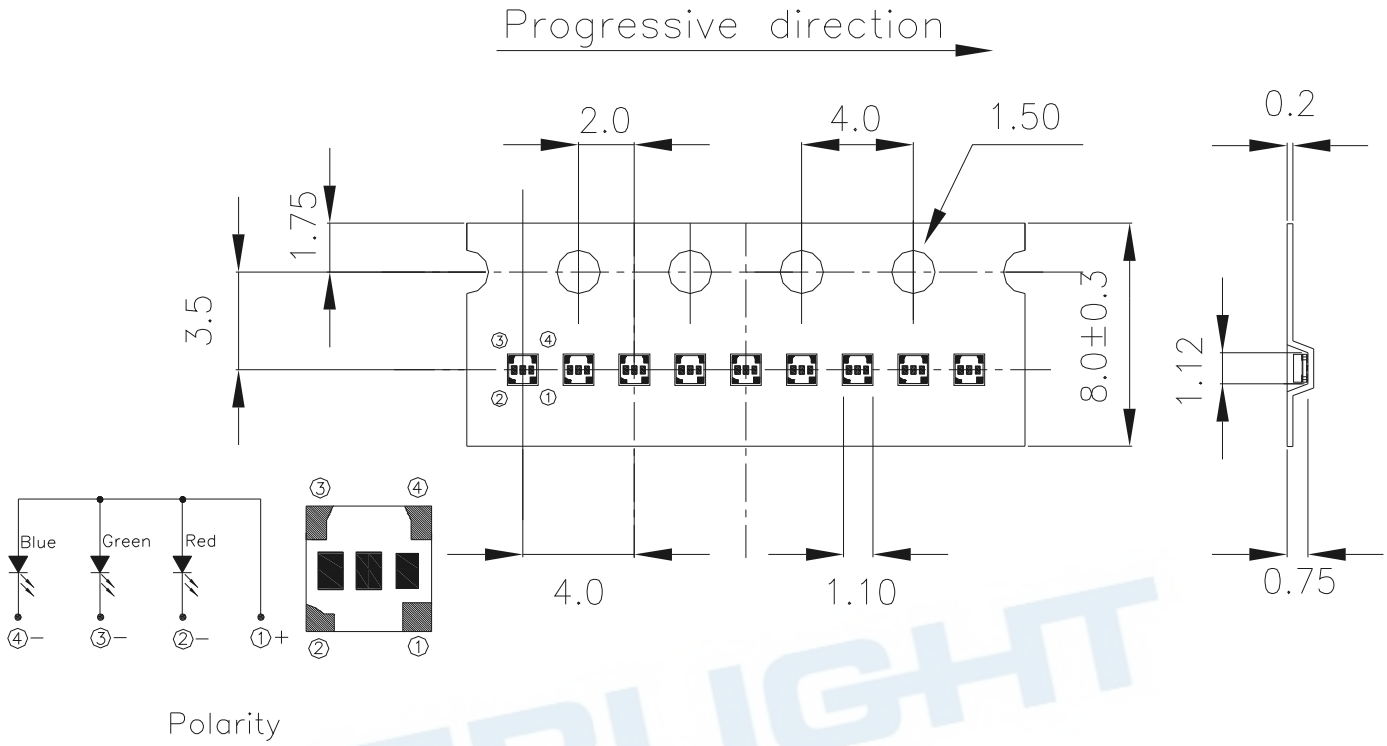
- CPN: Customer's Product Number
- P/N: Product Number
- QTY: Packing Quantity
- CAT: Luminous Intensity Rank
- HUE: Dom. Wavelength Rank
- REF: Forward Voltage Rank
- LOT No: Lot Number

Reel Dimensions



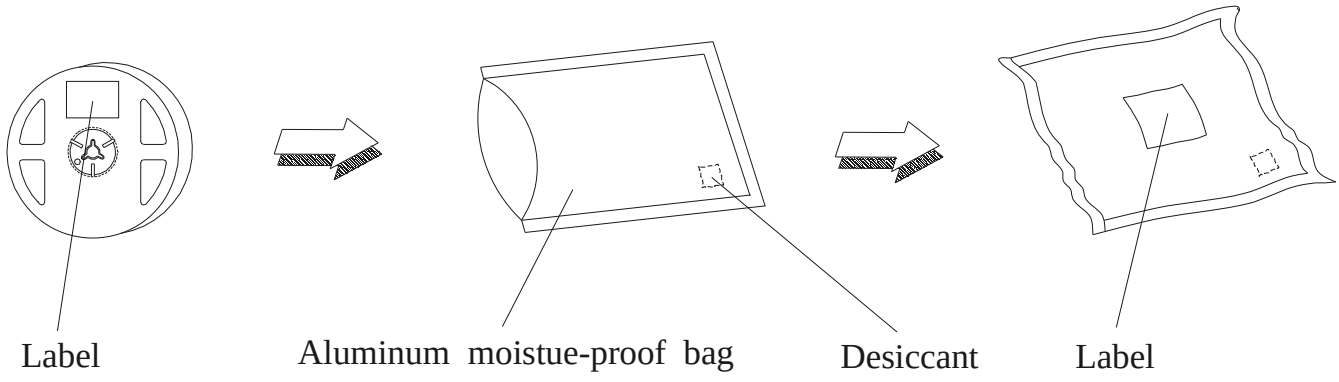
Carrier Tape Dimensions:

The minimum quantity of packing is 10000 pcs per reel. The rest quantity which could not reach 10000 pcs per reel will goes to 4000 pcs per reel.



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Moisture Resistant Packing Process



Note: Tolerances unless mentioned ±0.1mm. Unit = mm

Precautions for Use

1. Over-current-proof

   Customer must apply resistors for protection, otherwise slight voltage shift will cause big current change (Burn out will happen).

2. Storage

   2.1 Do not open moisture proof bag before the products are ready to use.

   2.2 Before opening the package: The LEDs should be kept at 30℃ or less and 90%RH or less.

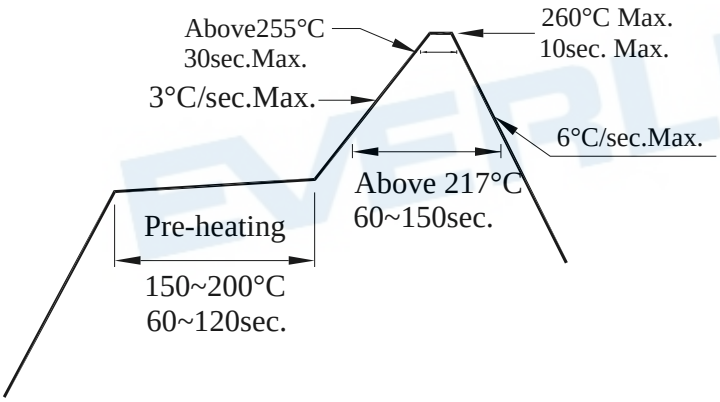
   2.3 After opening the package: The LED's floor life is 168Hrs under 30℃ or less and 60% RH or less.If unused LEDs remain, it should be stored in moisture proof packages.

   2.4 If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.
   Baking treatment : 60±5℃ for 24 hours.

   2.5 Before using LEDs, baking treatment should be implemented based on the following conditions: pre-curing at 60±5℃ for 24 hours or 125±5℃ for 3 hours.

3. Soldering Condition

   3.1 Pb-free solder temperature profile



   3.2 Reflow soldering should not be done more than two times.

   3.3 When soldering, do not put stress on the LEDs during heating.

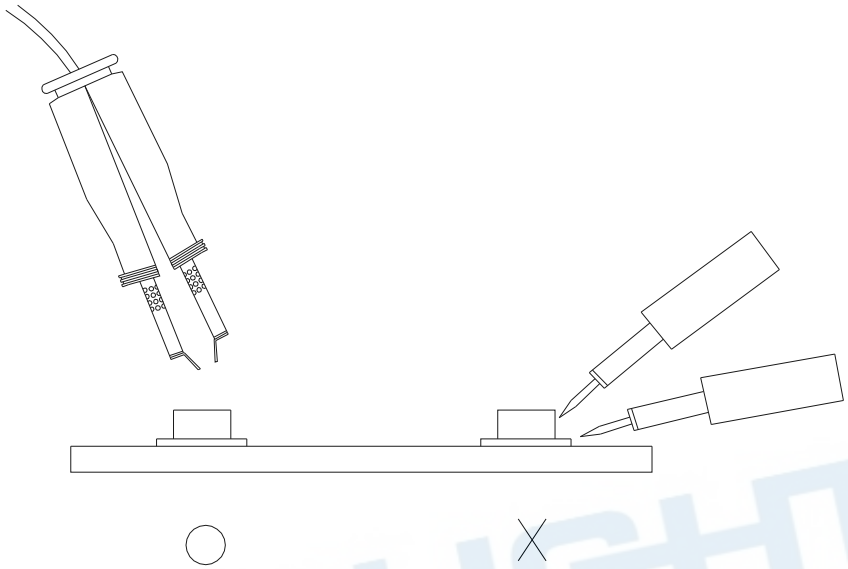
   3.4 After soldering, do not warp the circuit board.

4.Soldering Iron

Each terminal is to go to the tip of soldering iron temperature less than 350℃ for 3 seconds within once in less than the soldering iron capacity 25W. Leave two seconds and more intervals, and do soldering of each terminal. Be careful because the damage of the product is often started at the time of the hand solder.

5.Repairing

Repair should not be done after the LEDs have been soldered. When repairing is unavoidable, a double-head soldering iron should be used (as below figure). It should be confirmed beforehand whether the characteristics of the LEDs will or will not be damaged by repairing.



6.Directions for use

The LEDs should be operated with forward bias. The driving circuit must be designed so that the LEDs are not subjected to forward or reverse voltage while it is off. If reverse voltage is continuously applied to the LEDs, It may cause migration resulting in LED damage.

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DISCLAIMER

1. EVERLIGHT reserves the right(s) on the adjustment of product material mix for the specification.
2. The product meets EVERLIGHT published specification for a period of twelve (12) months from date of shipment.
3. The graphs shown in this datasheet are representing typical data only and do not show guaranteed values.
4. When using this product, please observe the absolute maximum ratings and the instructions for using outlined in these specification sheets. EVERLIGHT assumes no responsibility for any damage resulting from the use of the product which does not comply with the absolute maximum ratings and the instructions included in these specification sheets.
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