MULTI-INNO TECHNOLOGY CO., LTD.

www.multi-inno.com

LCD MODULE SPECIFICATION

Model : MI0350AGT-1

This module uses ROHS material

For Customer's Acceptance:

Customer	
Approved	
Comment	

This specification may change without prior notice in order to improve performance or quality. Please contact Multi-Inno for updated specification and product status before design for this product or release of this order.	Revision	1.6
	Engineering	
	Date	2016-06-08
	Our Reference	

REVISION RECORD

<table>
<tr><th>REV NO.</th><th>REV DATE</th><th>CONTENTS</th><th>REVISED PAGE NO.</th></tr>
<tr><td>1.0</td><td>2012-11-04</td><td>First Release</td><td></td></tr>
<tr><td>1.1</td><td>2013-07-22</td><td>Add Input Voltage For Logic.
Update Operating Temperature And Storage Temperature.
Update Supply Voltage.
Update Electro-optical Characteristics.
Update Interface Description.
Update Block Diagram.</td><td></td></tr>
<tr><td>1.2</td><td>2013-09-12</td><td>Update viewing direction</td><td></td></tr>
<tr><td>1.3</td><td>2014-02-14</td><td>Correct application notes</td><td>12-22</td></tr>
<tr><td>1.4</td><td>2014-05-19</td><td>Update Inspection Criterion</td><td>24-28</td></tr>
<tr><td rowspan="3">1.5</td><td rowspan="3">2016-03-11</td><td>Correct FPC length in drawing from 55.72mm to 55.37mm.
Correct module thickness from 3.27mm to 3.2mm.
Correct distance between AA area of Axis Y to TFT outline from 3.47mm to 3.12mm.
The metal frame shape design has slight change
The backlight FPC shape has slight difference</td><td>4~5</td></tr>
<tr><td>Update LED lifetime from 20000hours(min.) to 30000hours(min.) and 50000hours(typ.).</td><td>6</td></tr>
<tr><td>Update CIE(x,y) chromaticity:
<table>
<tr><td rowspan="8">CIE (x, y) chromaticity</td><td rowspan="2">Red</td><td>x</td><td rowspan="8">θ=0°
∅=0°
Ta=25℃</td><td>0.609</td><td>0.639</td><td>0.669</td></tr>
<tr><td>y</td><td>0.314</td><td>0.344</td><td>0.374</td></tr>
<tr><td rowspan="2">Green</td><td>x</td><td>0.264</td><td>0.294</td><td>0.324</td></tr>
<tr><td>y</td><td>0.557</td><td>0.587</td><td>0.617</td></tr>
<tr><td rowspan="2">Blue</td><td>x</td><td>0.102</td><td>0.132</td><td>0.162</td></tr>
<tr><td>y</td><td>0.106</td><td>0.136</td><td>0.166</td></tr>
<tr><td rowspan="2">White</td><td>x</td><td>0.282</td><td>0.312</td><td>0.342</td></tr>
<tr><td>y</td><td>0.319</td><td>0.349</td><td>0.379</td></tr>
</table>
↓
<table>
<tr><td rowspan="8">CIE (x, y) chromaticity</td><td rowspan="2">Red</td><td>x</td><td rowspan="8">θ=0°
∅=0°
Ta=25℃</td><td>0.5563</td><td>0.6063</td><td>0.6563</td></tr>
<tr><td>y</td><td>0.3136</td><td>0.3636</td><td>0.4136</td></tr>
<tr><td rowspan="2">Green</td><td>x</td><td>0.2841</td><td>0.3341</td><td>0.3841</td></tr>
<tr><td>y</td><td>0.5540</td><td>0.6040</td><td>0.6540</td></tr>
<tr><td rowspan="2">Blue</td><td>x</td><td>0.0912</td><td>0.1412</td><td>0.1912</td></tr>
<tr><td>y</td><td>0.0408</td><td>0.0908</td><td>0.1408</td></tr>
<tr><td rowspan="2">White</td><td>x</td><td>0.2342</td><td>0.2842</td><td>0.3342</td></tr>
<tr><td>y</td><td>0.2682</td><td>0.3182</td><td>0.3682</td></tr>
</table>
</td><td>7</td></tr>
<tr><td rowspan="2">1.6</td><td rowspan="2">2016-06-08</td><td>Add LCD power current</td><td>6</td></tr>
<tr><td>Correct Reliability Test Conditions Format</td><td>23</td></tr>
<tr><td></td><td></td><td></td><td></td></tr>
<tr><td></td><td></td><td></td><td></td></tr>
</table>

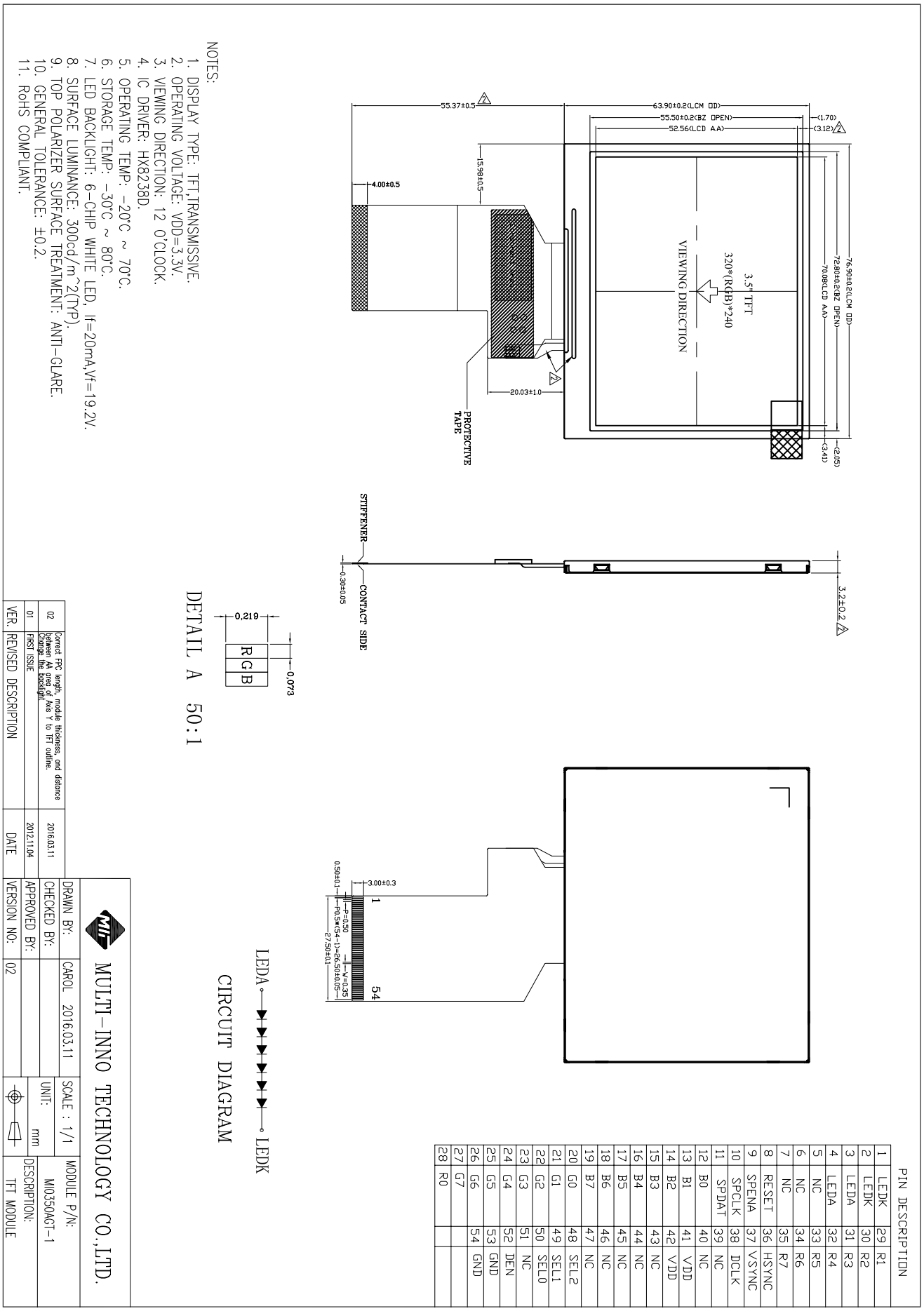
CONTENTS

■ GENERAL INFORMATION

Item	Contents	Unit
LCD type	TFT/Transmissive/Normally white	/
Size	3.5	Inch
Viewing direction	12:00(without image inversion and least brightness change)	O' Clock
Gray scale inversion direction	6:00 (contrast peak located at)	O' Clock
LCM (W × H × D)	76.90×63.90×3.2	mm^3
Active area (W×H)	70.08×52.56	mm^2
Pixel pitch (W×H)	0.219×0.219	mm^2
Number of dots	320 (RGB) × 240	/
Driver IC	HX8238D	/
Backlight type	6 LEDs	/
Interface type	24-bit RGB/Serial RGB/CCIR/YUV	/
Color depth	16.7M	/
Pixel configuration	R.G.B vertical stripe	/
Top polarizer surface treatment	Anti-Glare	/
Input voltage	3.3	V
With/Without TSP	Without TSP	/
Weight	29.3	g

Note 1: RoHS compliant;
Note 2: LCM weight tolerance: ± 5% .

■ EXTERNAL DIMENSIONS



PIN	DESCRIPTION	PIN	DESCRIPTION
1	LEDK	29	R1
2	LEDK	30	R2
3	LEDA	31	R3
4	LEDA	32	R4
5	NC	33	R5
6	NC	34	R6
7	NC	35	R7
8	RESET	36	HSYNC
9	SPENA	37	VSYNC
10	SPCLK	38	DCLK
11	SPDAT	39	NC
12	B0	40	NC
13	B1	41	VDD
14	B2	42	VDD
15	B3	43	NC
16	B4	44	NC
17	B5	45	NC
18	B6	46	NC
19	B7	47	NC
20	G0	48	SEL2
21	G1	49	SEL1
22	G2	50	SEL0
23	G3	51	NC
24	G4	52	DEN
25	G5	53	GND
26	G6	54	GND
27	G7		
28	R0		

VER.	REVISED DESCRIPTION	DATE
02	Correct FPC length, module thickness, and distance between the backlight. Axis 'Y' to TFT outline.	2016.03.11
01	FIRST ISSUE	2012.11.04

MULTI-INNO TECHNOLOGY CO.,LTD.

DRAWN BY:	CAROL 2016.03.11	SCALE : 1/1	MODULE P/N:
CHECKED BY:		UNIT: mm	MI0350AGT-1
APPROVED BY:			DESCRIPTION:
VERSION NO:	02		TFT MODULE

■ABSOLUTE MAXIMUM RATINGS

Parameter	Symbol	Min	Max	Unit
Supply voltage	VDD	-0.3	4.0	V
Input voltage for logic	VDDIO	-0.5	VDD+3.0	V
Operating temperature	TOP	-20	70	°C
Storage temperature	TST	-30	80	°C
Humidity	RH	-	90%(Max60°C)	RH

■ELECTRICAL CHARACTERISTICS

DC CHARACTERISTICS

Parameter	Symbol	Min	Typ	Max	Unit
Supply voltage	VDD	2.6	3.3	3.6	V
LCD power current	IDD	18	28	45	mA
Input voltage ' H ' level	VIH	0.8VDD	-	VDD	V
Input voltage ' L ' level	VIL	GND	-	0.2VDD	V
Output voltage ' H ' level	VOH	0.8VDD	-	VDD	V
Output voltage ' L ' level	VOL	GND	-	0.2VDD	V

■ BACKLIGHT CHARACTERISTICS

Item	Symbol	Min.	Typ.	Max.	Unit	Condition
Forward voltage	Vf	-	19.2	20.4	V	Ta=25±2°C, 60%RH±5%
Forward current	If	-	20	25	mA	
Power consumption	WBL	-	384	510	mW	
Operating life time	-	30000	50000	-	Hrs	

Note :

Operating life time means brightness goes down to 50% initial brightness;

The life time of LED will be reduced if LED is driven by high current,high ambient temperature and humidity conditions;

Typical operating life time is an estimated data.

■ELECTRO-OPTICAL CHARACTERISTICS

Item		Symbol	Condition	Min	Typ	Max	Unit	Remark	Note
Response time		Tr+Tf	θ=0° ∅=0° Ta=25℃	---	50	80	ms	FIG 1.	4
Contrast ratio		Cr		200	350	---	---	FIG 2.	1
Luminance uniformity		δ WHITE		75	80	---	%	FIG 2.	3
Surface Luminance		Lv		240	300	---	cd/m^2	FIG 2.	2
Viewing angle range		θ	∅ = 90°	30	40	---	deg	FIG 3.	6
			∅ = 270°	50	60	---	deg	FIG 3.	
			∅ = 0°	50	60	---	deg	FIG 3.	
			∅ = 180°	50	60	---	deg	FIG 3.	
CIE (x, y) chromaticity	Red	x	θ=0° ∅=0° Ta=25℃	0.5563	0.6063	0.6563		FIG 2.	5
		y		0.3136	0.3636	0.4136			
	Green	x		0.2841	0.3341	0.3841			
		y		0.5540	0.6040	0.6540			
	Blue	x		0.0912	0.1412	0.1912			
		y		0.0408	0.0908	0.1408			
	White	x		0.2342	0.2842	0.3342			
		y		0.2682	0.3182	0.3682			
NTSC	-	-	-	---	50	---	%	-	-

Note 1. Contrast Ratio(CR) is defined mathematically as For more information see FIG 2.

$$\text{Contrast Ratio} = \frac{\text{Average Surface Luminance with all white pixels (P1, P2, P3, P4, P5)}}{\text{Average Surface Luminance with all black pixels (P1, P2, P 3,P4, P5)}}$$

Note 2. Surface luminance is the LCD surface from the surface with all pixels displaying white. For more information see FIG 2.

Lv = Average Surface Luminance with all white pixels (P1, P2, P 3, P4, P5)

Note 3. The uniformity in surface luminance ， δ WHITE is determined by measuring luminance at each test position 1 through 5, and then dividing the maximum luminance of 5 points luminance by minimum luminance of 5 points luminance. For more information see FIG 2.

$$\delta\ \text{WHITE} = \frac{\text{Minimum Surface Luminance with all white pixels (P1, P2, P 3, P4, P5)}}{\text{Maximum Surface Luminance with all white pixels (P1, P2, P 3, P4, P5)}}$$

Note 4. Response time is the time required for the display to transition from White to black(Rise Time, Tr) and from black to white(Decay Time, Tf). For additional information see FIG 1. The test equipment is Autronic-Melchers's ConoScope. Series.

Note 5. CIE (x, y) chromaticity，The x, y value is determined by measuring luminance at each test position 1 through 5,and then make average value.

Note 6. Viewing angle is the angle at which the contrast ratio is greater than 2. For TFT module the conrast ratio is greater than 10. The angles are determined for the horizontal or x axis and the vertical or y axis with respect to the z axis which is normal to the LCD surface. For more information see FIG 3.

Note 7. For viewing angle and response time testing, the testing data is base on Autronic-Melchers's ConoScope. Series Instruments For contrast ratio, Surface Luminance, Luminance uniformity, CIE The test data is base on TOPCON's BM-5 photo detector.

FIG. 1 The definition of Response Time

The response time is defined as the following figure and shall be measured by switching the input signal for "black" and "white".

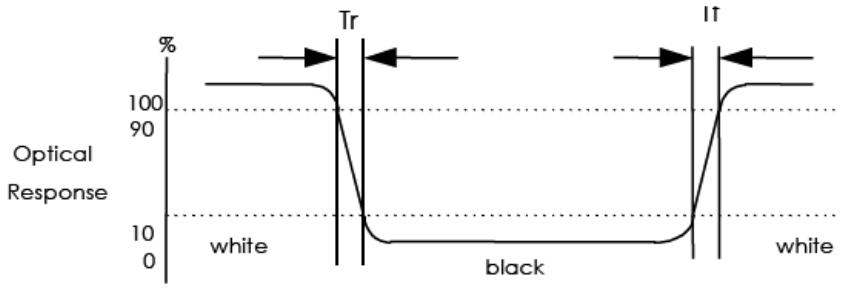
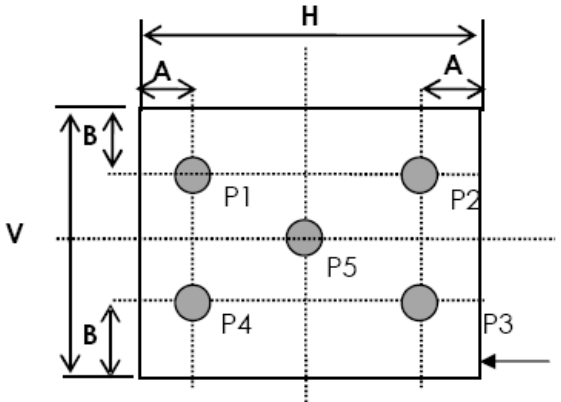
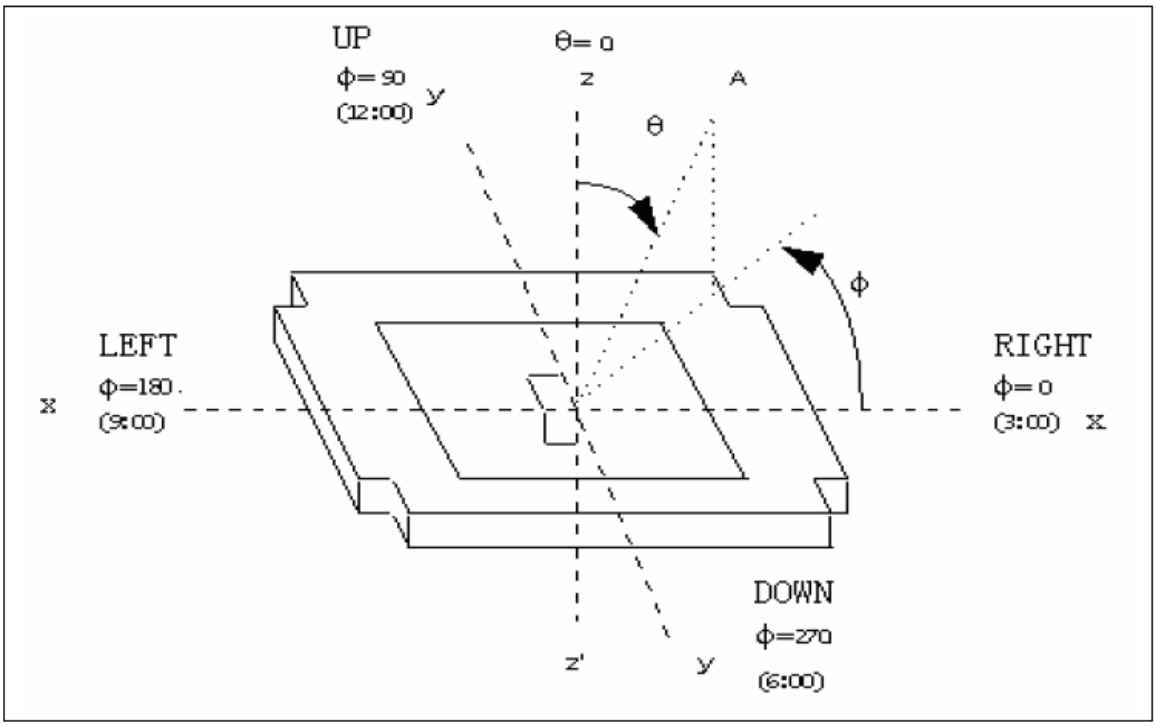


FIG. 2 Measuring method for Contrast ratio, surface luminance, Luminance uniformity , CIE (x, y) chromaticity



A : 5 mm
B : 5 mm
H,V : Active Area
Light spot size ∅=7mm, 500mm distance from the LCD surface to detector lens
measurement instrument is TOPCON's luminance meter BM-5

FIG. 3 The definition of viewing angle



■INTERFACE DESCRIPTION

Pin No.	Symbol	Description
1	LEDK	Backlight LED ground
2	LEDK	Backlight LED ground
3	LEDA	Backlight LED power
4	LEDA	Backlight LED power
5	NC	No connection
6	NC	No connection
7	NC	No connection
8	/RESET	Hardware reset
9	SPENA	SPI interface data enable signal
10	SPCLK	SPI interface data clock
11	SPDAT	SPI interface data
12	B0	Blue data bit 0
13	B1	Blue data bit 1
14	B2	Blue data bit 2
15	B3	Blue data bit 3
16	B4	Blue data bit 4
17	B5	Blue data bit 5
18	B6	Blue data bit 6
19	B7	Blue data bit 7
20	G0	Green data bit 0
21	G1	Green data bit 1
22	G2	Green data bit 2
23	G3	Green data bit 3
24	G4	Green data bit 4
25	G5	Green data bit 5
26	G6	Green data bit 6
27	G7	Green data bit 7
28	R0	Red data bit 0 / DX0
29	R1	Red data bit 1 / DX1
30	R2	Red data bit 2 / DX2
31	R3	Red data bit 3 / DX3
32	R4	Red data bit 4 / DX4
33	R5	Red data bit 5 / DX5
34	R6	Red data bit 6 / DX6
35	R7	Red data bit 7 / DX7

36	HSYNC	Horizontal sync input
37	VSYNC	Vertical sync input
38	DCLK	Dot data clock
39	NC	No connection
40	NC	No connection
41	VDD	Digital power
42	VDD	Digital power
43	NC	No connection
44	NC	No connection
45	NC	No connection
46	NC	No connection
47	NC	No connection
48	SEL2	Control the input data format/floating
49	SEL1	Control the input data format
50	SEL0	Control the input data format
51	NC	No connection
52	DEN	Data enable input
53	GND	Ground
54	GND	Ground

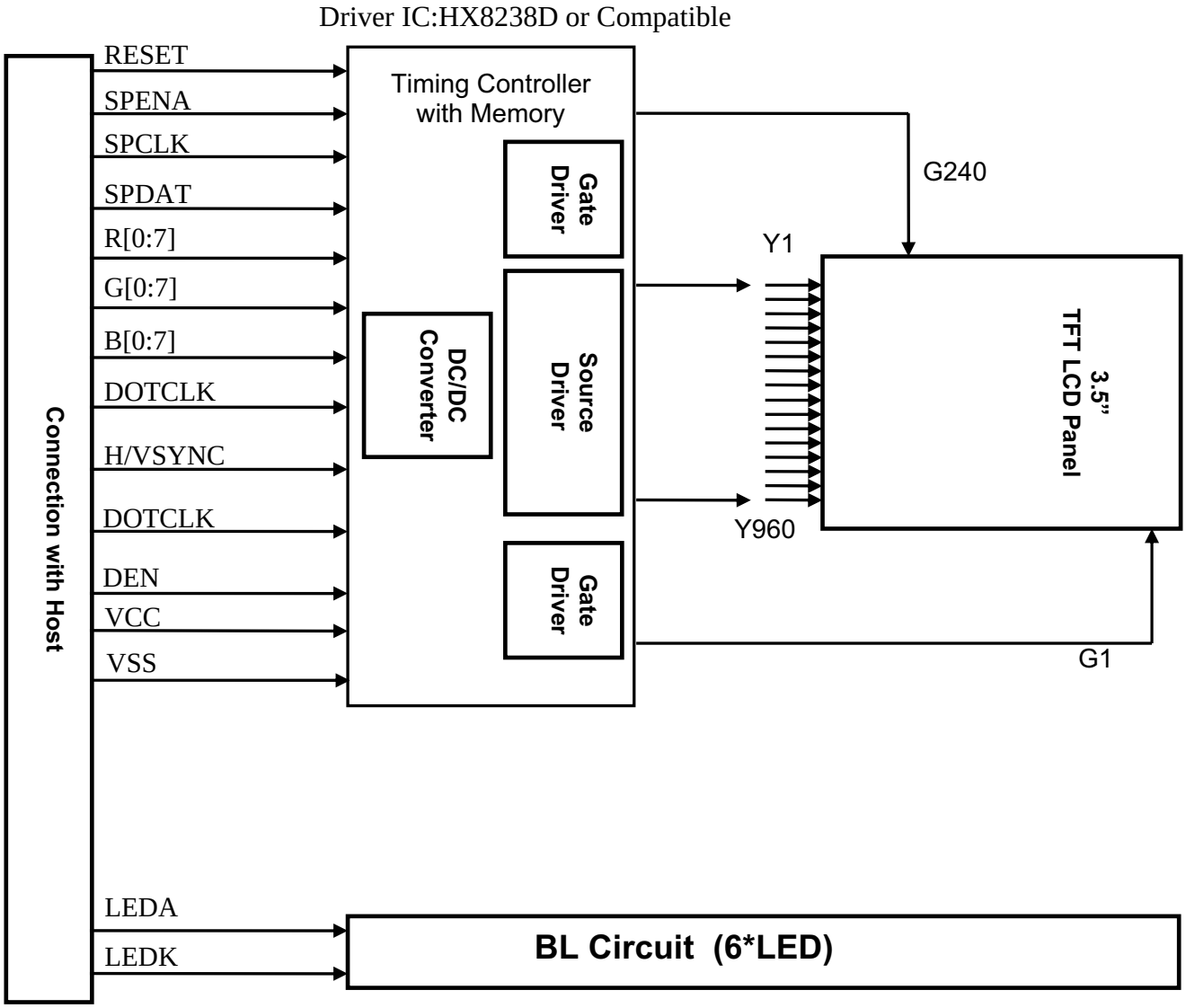
Note:

1. The mode control (SEL2) not use ,it can't control CCIR601 interface , If not use CCIR601 ,it
can floating.
2. For digital RGB input data format, both SYNC mode and DE+SYNC mode are supported. If DE
signal is fixed low, SYNC mode is used. Otherwise, DE+SYNC mode is used.Suggest used SYNC mode!!
Suggest the DE signal usually pull low.
3. usually pull high.
4. IF select serial RGB or CCIR601/656 input mode is selected,only DX0-DX7 used,and the other short to GND, Only
selected serial RGB、CCIR601/656 interface,DX BUS will enable,Digital input mode DX0 is LSB and DX7 is MSB.

5. Control the input data format

SEL2	SEL1	SEL0	Interface Mode
0	0	0	Parallel-RGB Data format interface (only support stripe type color filter)
0	0	1	Serial-RGB data format
0	1	0	CCIR 656 data format (640RGB)
0	1	1	CCIR 656 data format (720RGB)
1	0	0	YUV mode A data format(Cr-Y-Cb-Y)
1	0	1	YUV mode A data format(Cr-Y-Cb-Y)
1	1	0	YUV mode B data format(Cb-Y-Cr-Y)
1	1	1	YUV mode B data format(Cb-Y-Cr-Y)

■BLOCK DIAGRAM



■ APPLICATION NOTES

1.AC Characteristics

(Unless otherwise specified, Voltage Referenced to V_{SS}, V_{DDIO} = 2.2V, T_A = 25℃)

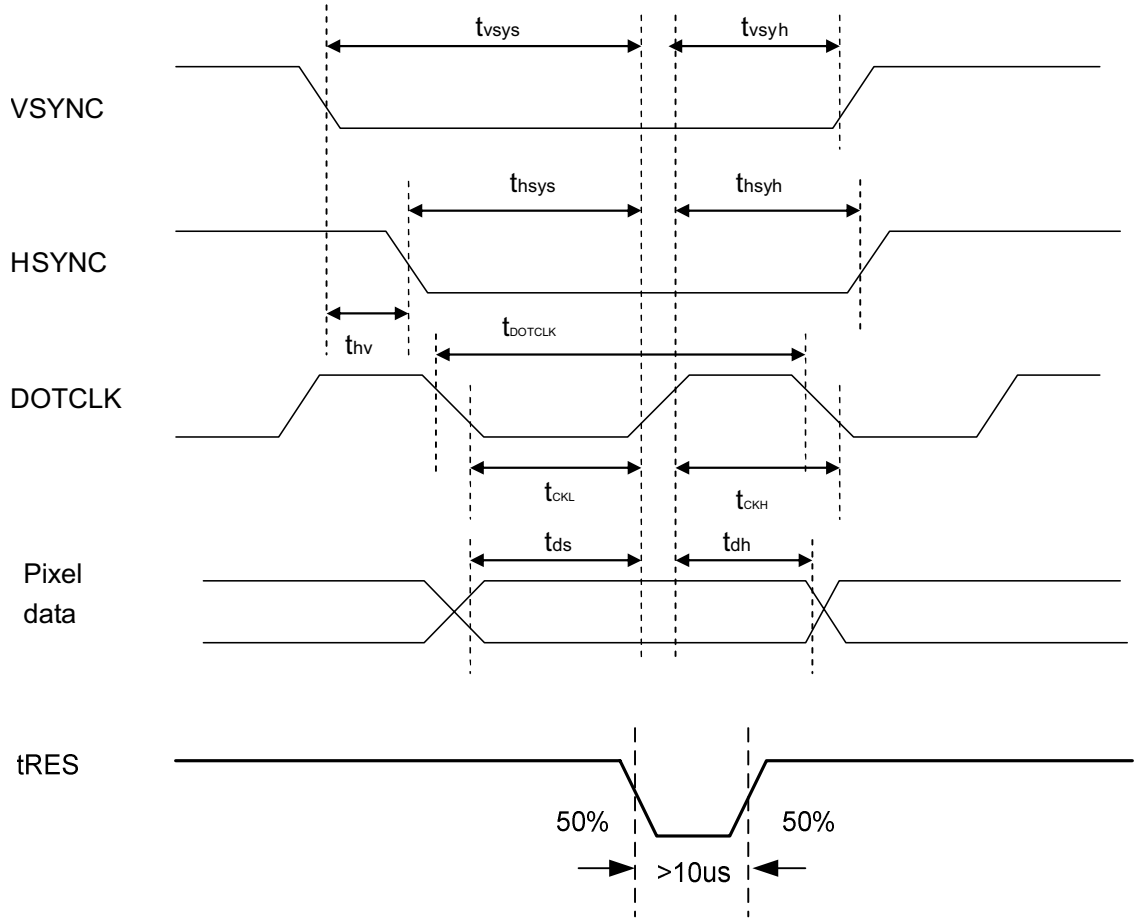


Figure 12. 1 Pixel Timing

Characteristics	Symbol	Min.		Typ.		Max.		Unit
		24 bit	8 bit	24 bit	8 bit	24 bit	8 bit	
DOTCLK Frequency	fDOTCLK	-	-	6.5	19.5	10	30	MHz
DOTCLK Period	tDOTCLK	100	33.3	154	51.3	-	-	ns
Vertical Sync Setup Time	tvsys	20	10	-	-	-	-	ns
Vertical Sync Hold Time	tvsyh	20	10	-	-	-	-	ns
Horizontal Sync Setup Time	thsys	20	10	-	-	-	-	ns
Horizontal Sync Hold Time	thsyh	20	10	-	-	-	-	ns
Phase difference of Sync Signal Falling Edge	thv	1		-		240		tDOTCLK
DOTCLK Low Period	tCKL	50	15	-	-	-	-	ns
DOTCLK High Period	tCKH	50	15	-	-	-	-	ns
Data Setup Time	tds	12	10	-	-	-	-	ns
Data hold Time	tdh	12	10	-	-	-	-	ns
Reset pulse width	tRES	10		-		-		us

Note: External clock source must be provided to DOTCLK pin of HX8238-D. The driver will not operate if absent of the clocking signal.

Table1.1 Pixel Timing

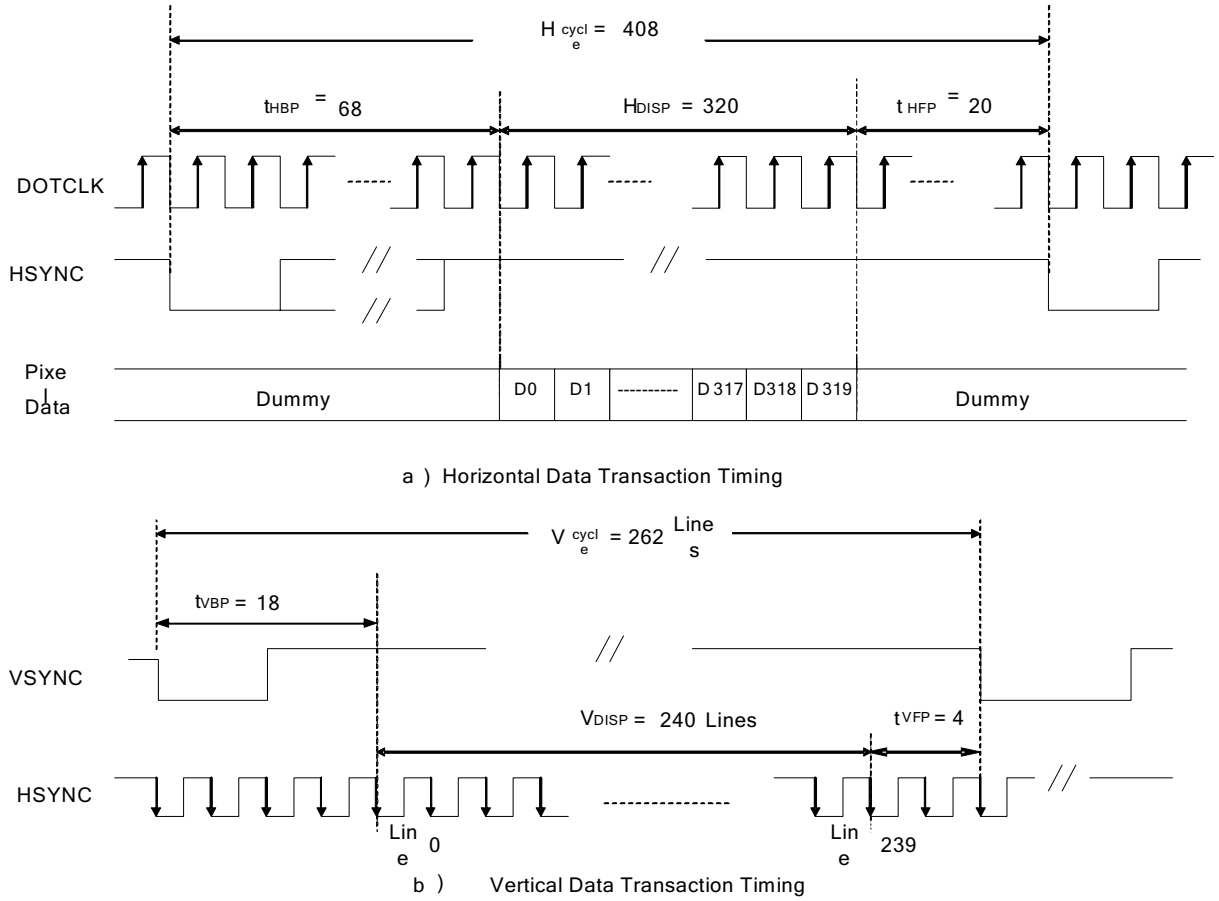


Figure1.2 Data Transaction Timing in Parallel RGB (24 bit) Interface (SYNC Mode)

Characteristics		Symbol	Min-		Typ.		Max.		Unit
			24 bit	8 bit	24 bit	8 bit	24 bit	8 bit	
DOTCLK Frequency		fDOTCLK	-	-	6.5	19.5	10	30	MHz
DOTCLK Period		tDOTCLK	100	33.3	154	51.3	-	-	ns
Horizontal Frequency (Line)		fH	-		14.9		22.35		KHz
Vertical Frequency (Refresh)		fV	-		60		90		Hz
Horizontal Back Porch		tHBP	-	-	68	204	-	-	tDOTCLK
Horizontal Front Porch		tHFP	-	-	20	60	-	-	tDOTCLK
Horizontal Data Start Point		tHBP	-	-	68	204	-	-	tDOTCLK
Horizontal Blanking Period		tHBP + tHFP	-	-	88	264	-	-	tDOTCLK
Horizontal Display Area		HDISP	-	-	320	960	-	-	tDOTCLK
Horizontal Cycle		Hcycle	-	-	408	1224	450	1350	tDOTCLK
Vertical Back Porch		tVBP	-		18		-		Lines
Vertical Front Porch		tVFP	-		4		-		Lines
Vertical Data Start Point		tVBP	-		18		-		Lines
Vertical Blanking Period		tVBP + tVFP	-		22		-		Lines
Vertical Display Area	NTSC	VDISP	-		240		-		Lines
	PAL				280(PALM=0)				
					288(PALM=1)				
Vertical Cycle	NTSC	Vcycle	-		262		350		Lines
	PAL				313				

Table1.2 Data Transaction Timing in Normal Operating Mode

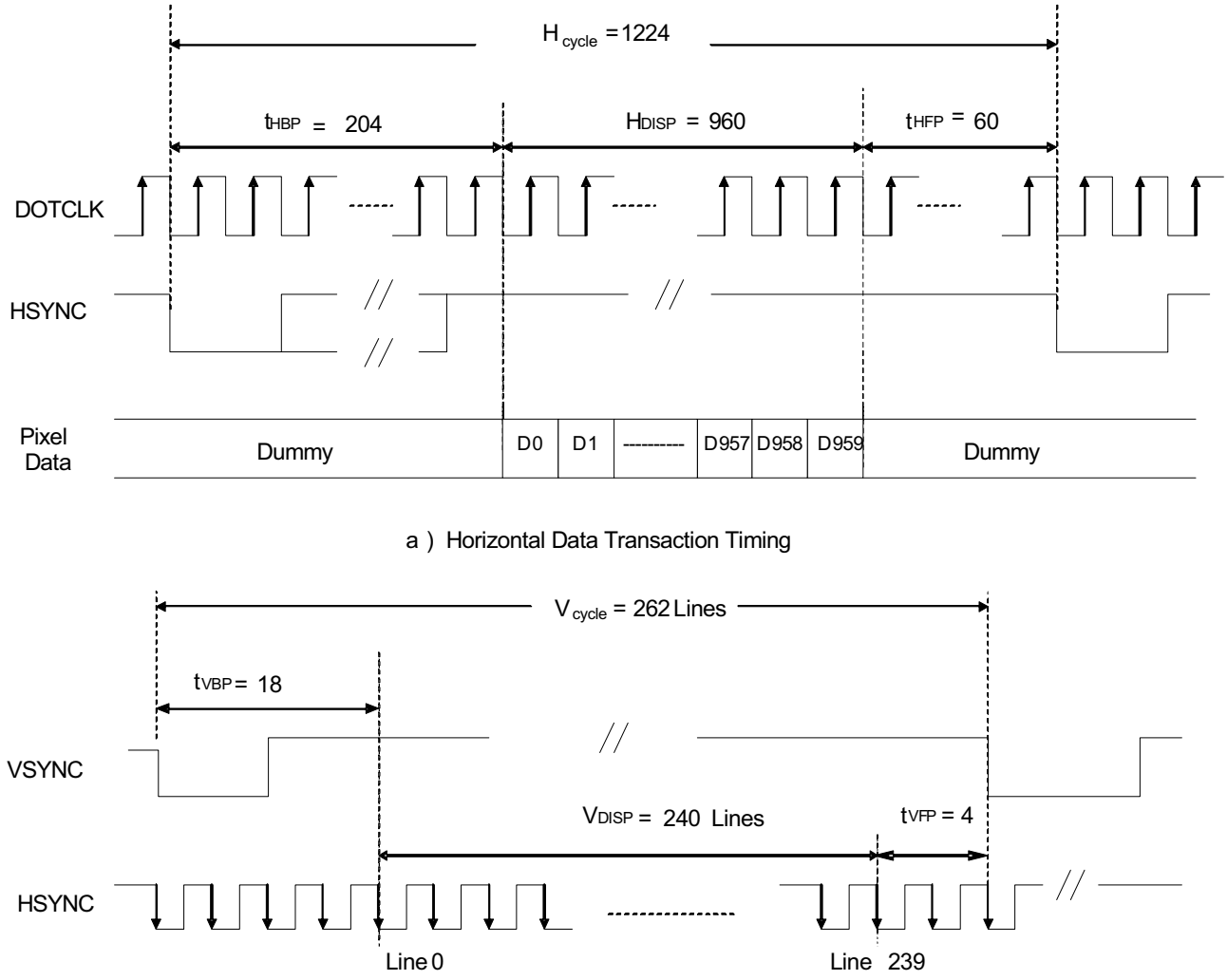


Figure1. 3 Data Transaction Timing in Serial RGB (8 bit) Interface (SYNC Mode)

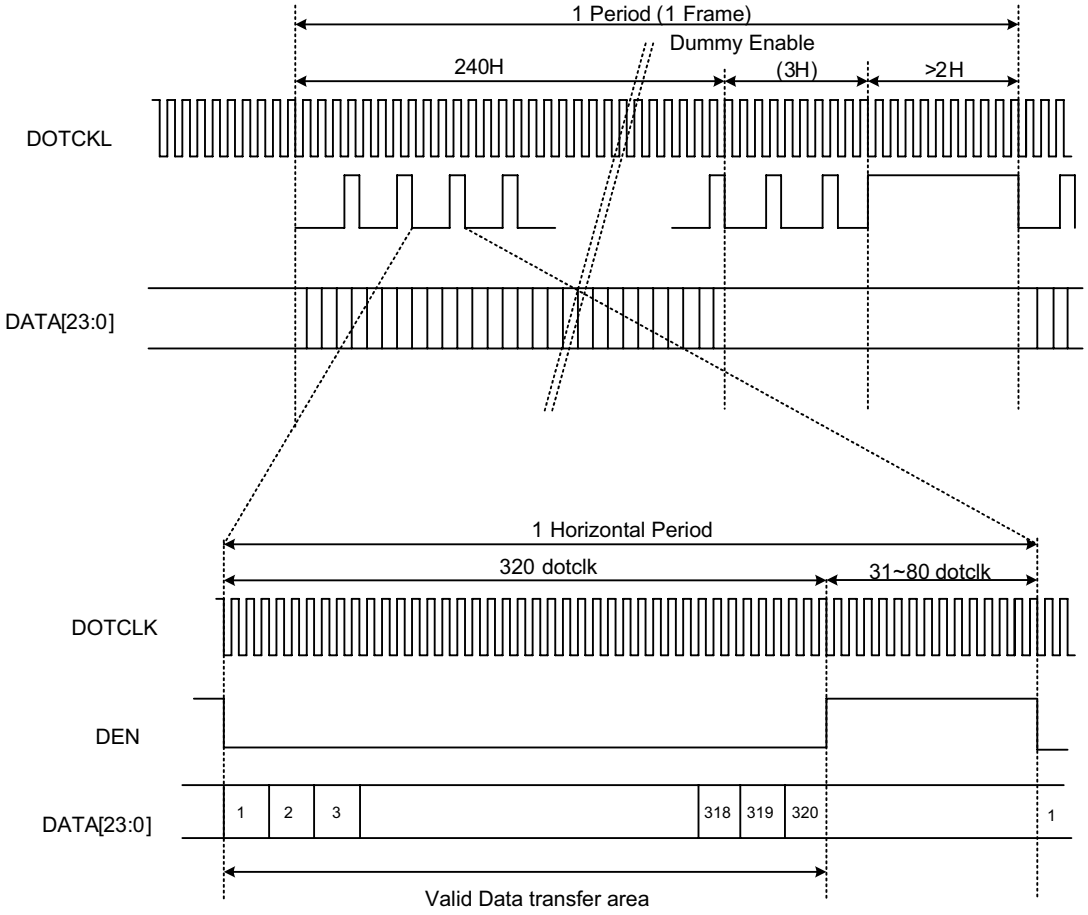
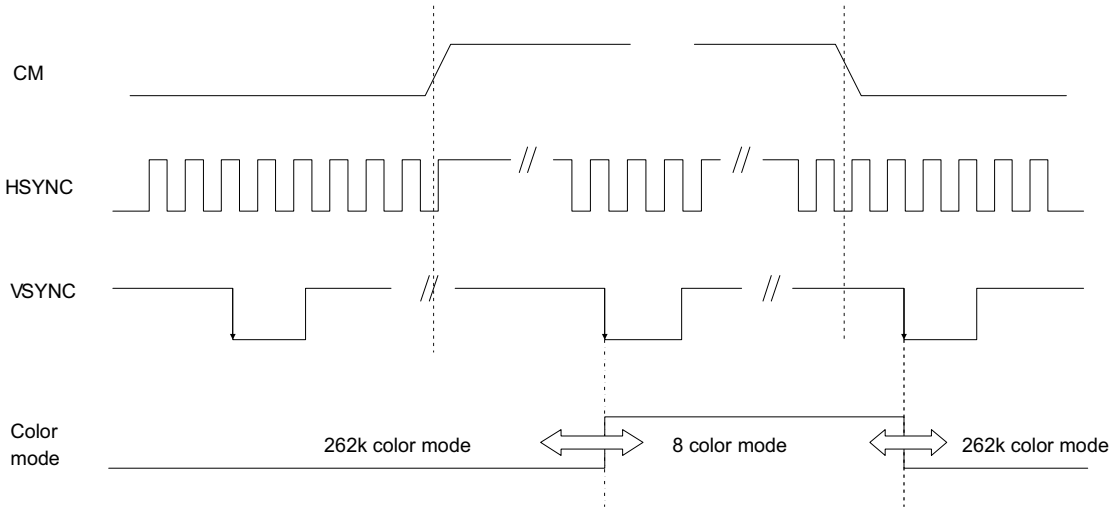


Figure1. 4 Signal Timing in DE Mode



Note: The color mode conversion starts at the first falling edge of VSYNC after stage change of CM.

Figure1. 5 Color Mode Conversion Timing

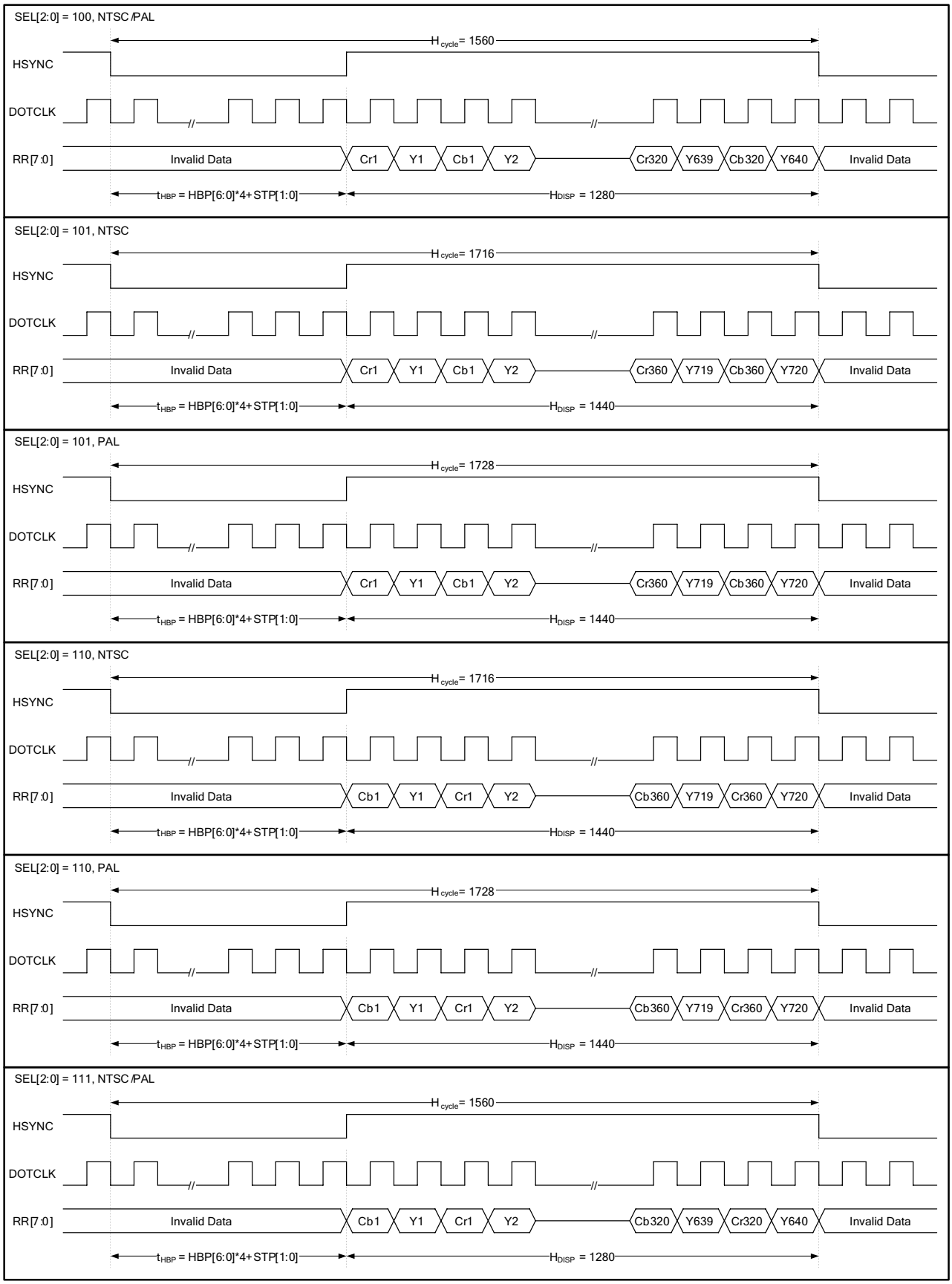


Figure1.6 CCIR601 Horizontal Timing

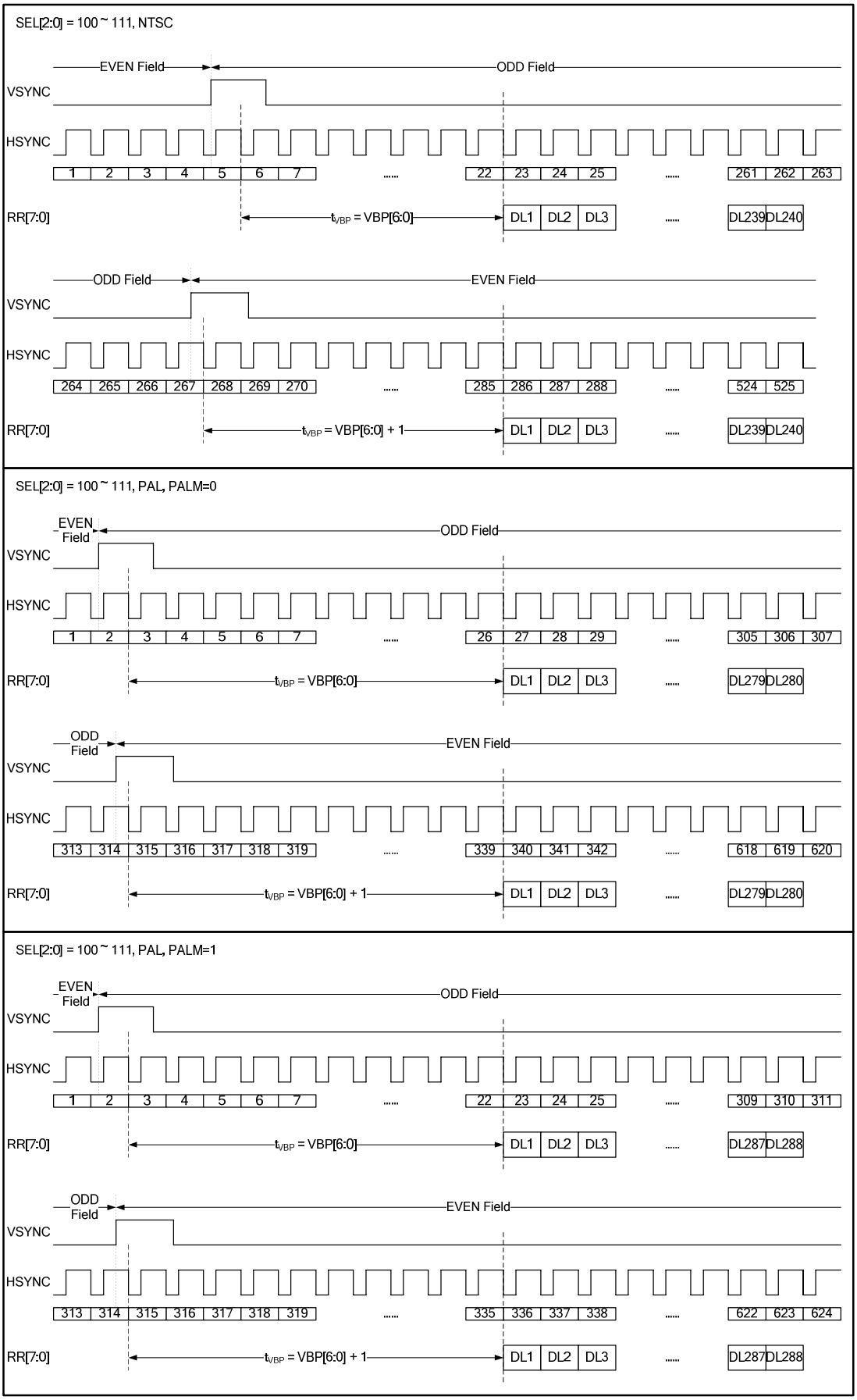


Figure1. 7 CCIR601 Vertical Timing

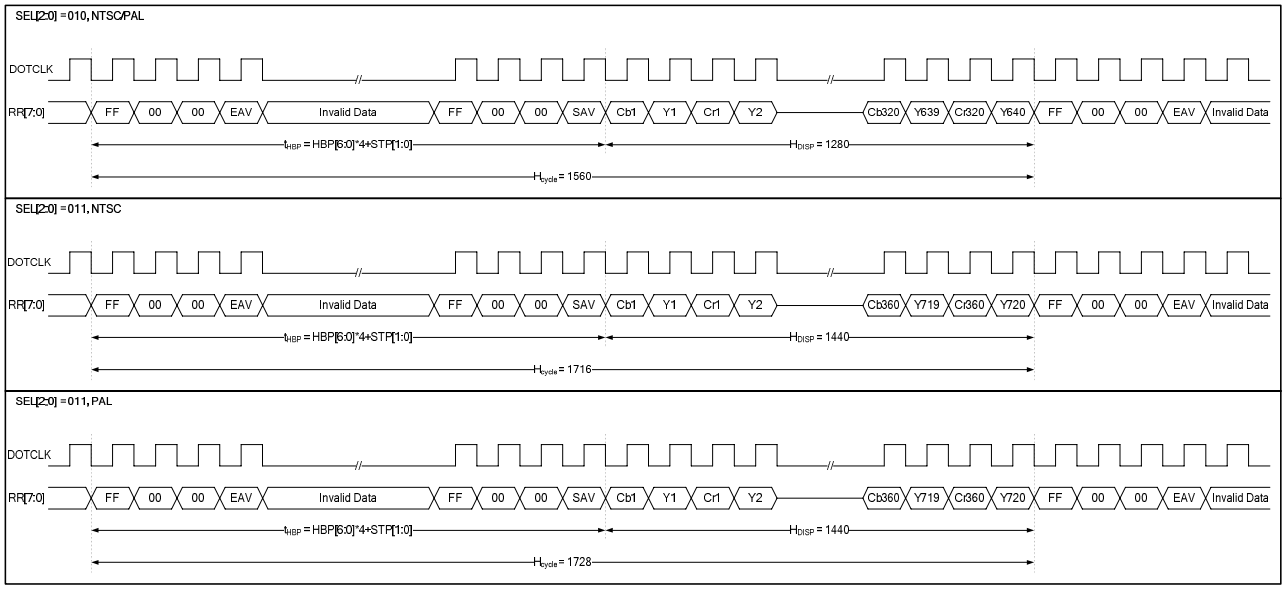


Figure1. 8 CCIR656 Horizontal Timing

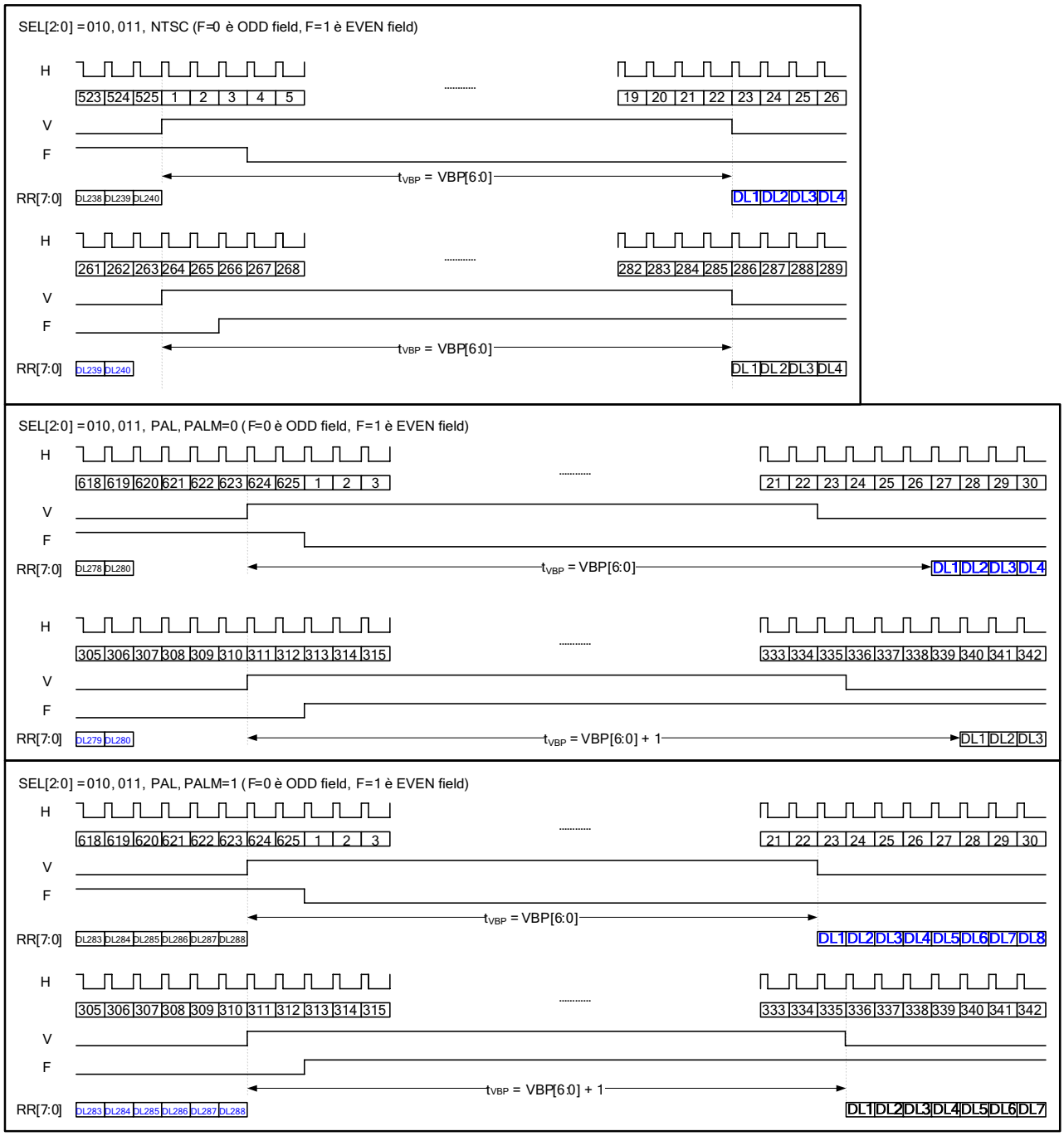


Figure1. 9 CCIR656 Vertical Timing

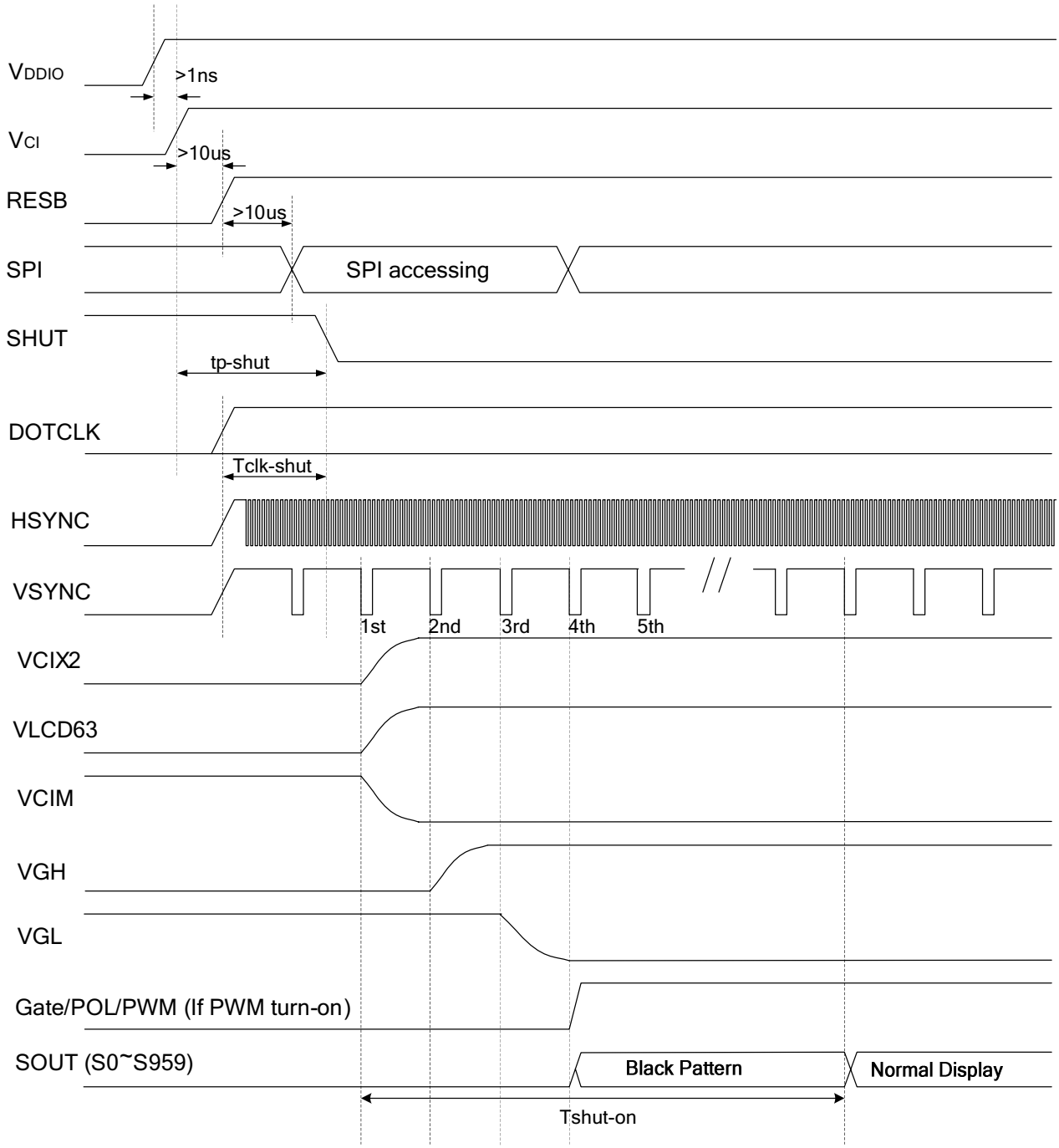


Figure1.10 Power Up Sequence

Characteristics	Symbol	Min.	Typ.	Max.	Unit
VDDD / VDDIO on to falling edge of SHUT	tp-shut	1	-	-	us
DOTCLK	tclk-shut	1	-	-	clk
Falling edge of SHUT to display start - 1 line: 408 clk - 1 frame: 262 line -DOTCLK = 6.5MHz	tshut-on	-	-	14	frame
		-	166	232.4	ms

Note: It is necessary to input DOTCLK before the falling edge of SHUT.
Display starts at 10th falling edge of VSTNC after the falling edge of SHUT.

Table1.3 Power Up Sequence

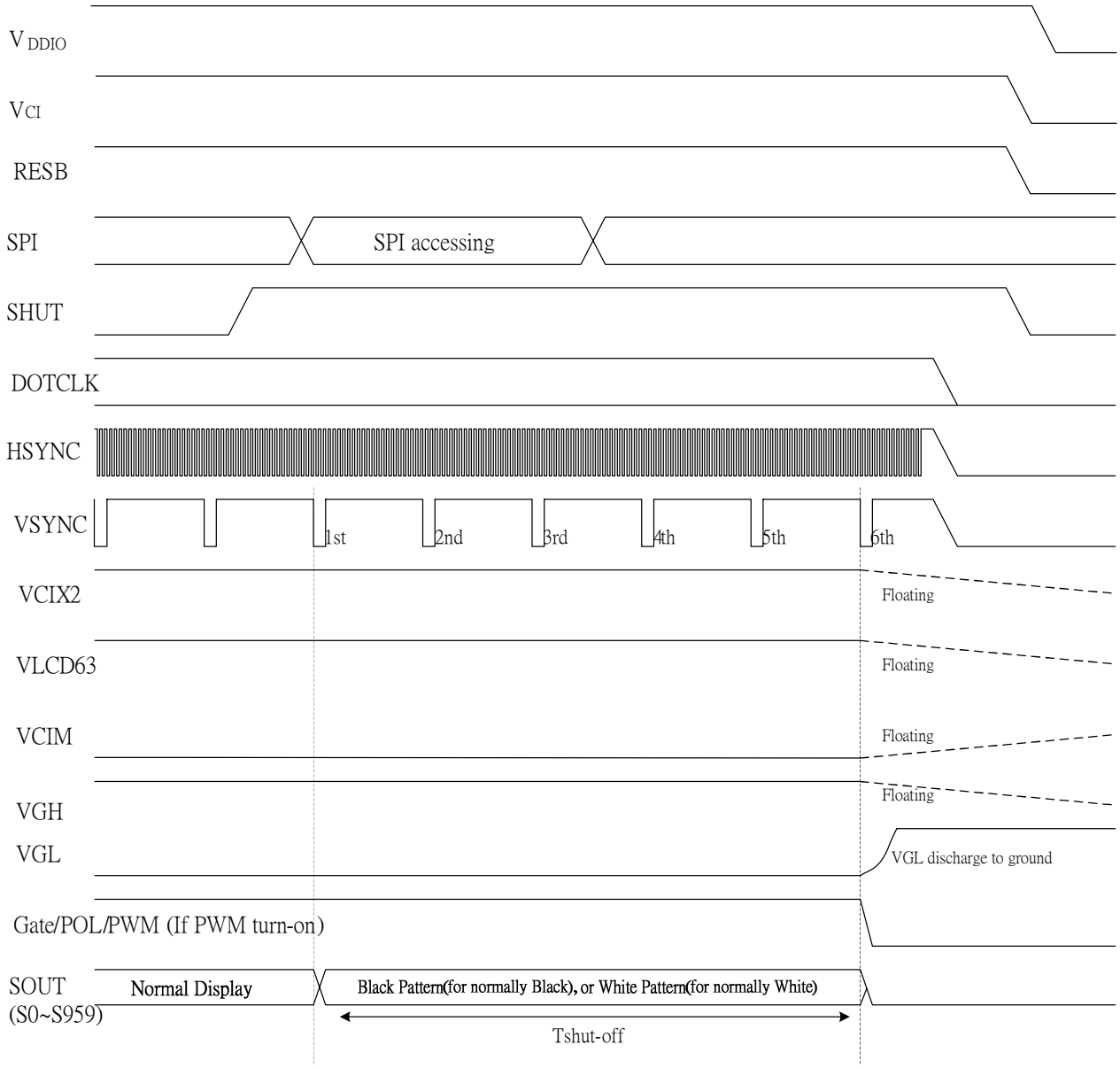


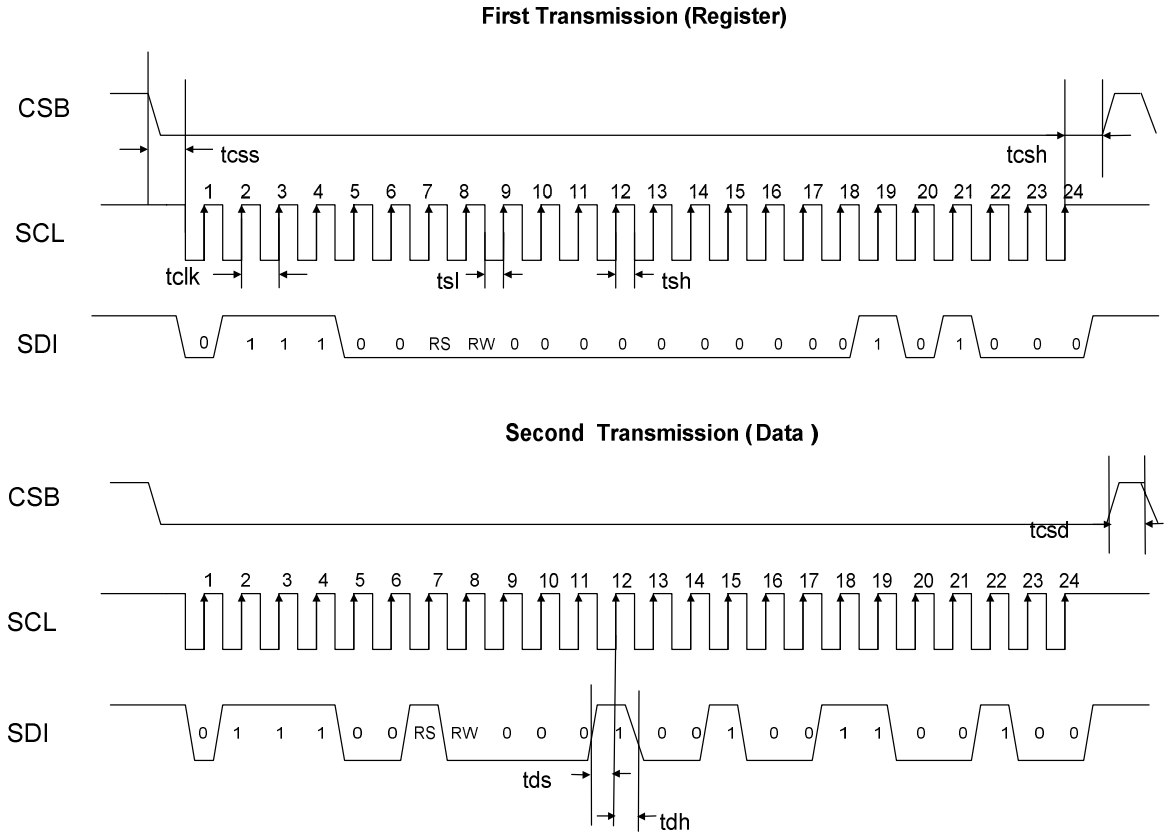
Figure1. 11 Power Down Sequence

Characteristics	Symbol	Min.	Typ.	Max.	Unit
Rising edge of SHUT to display off - 1 line: 408 clk - 1 frame: 262 line - DOTCLK = 6.5MHz	tshut-off	2	-	-	frame
		33.4	-	-	ms

Note: DOTCLK must be maintained at lease 2 frames after the rising edge of SHUT.
Display become off at the 2nd falling edge of VSTNC after the falling edge of SHUT.
If RESET signal is necessary for power down, provide it after the 2-frames-cycle of the SHUT period.

Table1. 4 Power Down Sequence

- Write SPI



Note: The example writes “0x1264h” to register R28h.
SPID connected to VSS.

Figure1.12 (a) SPI interface Timing Diagram & Write SPI Example

■ RELIABILITY TEST

No.	Test Item	Test Condition	Remarks
1	High Temperature Storage Test	T=80℃ 120h	Note2
2	Low Temperature Storage Test	T=-30℃ 120h	Note1,2
3	High Temperature Operation Test	T=70℃ 120h	
4	Low Temperature Operation Test	T=-20℃ 120h	Note1
5	High Temperature and High Humidity Operation Test	Ta=40℃,90%RH 120h	Note1,2
6	Thermal Shock Test (Non-operating)	-30℃(30Min)~25℃(5Min)~80℃(30Min) 100Cycles	
7	Vibration Test (Non-operating)	Frequency:10~55Hz Amplitude: 1.5mm Sweep Time: 11Mins Test Period: 6 Cycles For Each Direction Of X,Y,Z	
8	Shock Test (Non-operating)	100G, 6Ms Direction: ±X,±Y, ±Z Cycle: 3Times	
9	Electro Static Discharge Test	Voltage: ±8KV R:330Ω C:150pF Air Discharge, 10 Time.	

Note 1： Without water condensation

Note 2： The function test shall be conducted after 2 hours storage at the room temperature and humidity after removed from the test chamber.

■ INSPECTION CRITERION

OUTGOING QUALITY STANDARD	PAGE 1 OF 5
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA	

This specification is made to be used as the standard acceptance/rejection criteria for TFT module.

1 Sample plan

1.1 Lot size: Quantity per shipment lot per model

1.2 Sampling type: Normal inspection,Single sampling

1.3 Inspection level: II

1.4 Sampling table: MIL-STD-105D

1.5 Acceptable quality level (AQL)

Majot defect: AQL=0.65

Minor defect: AQL=1.00

2. Inspection condition

2.1 Ambient conditions:

a. Temperature: Room temperature 25± 5℃

b. Humidity: (60± 10) %RH

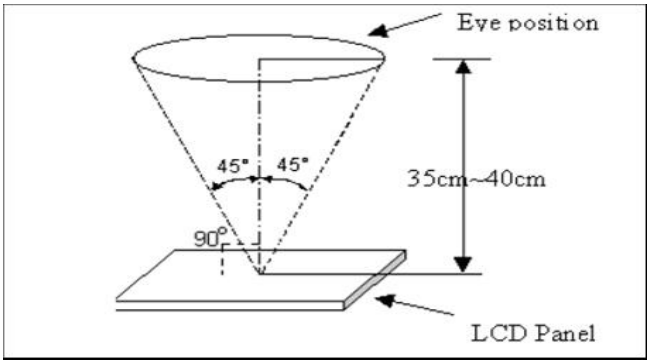
c. Illumination: Single fluorescœnt lamp non-directive (300 to 700 Lux)

2.2 Viewing distance:

The distance between the LCD and the inspector’ s eyes shall be at least 35± 5cm.

2.3 Viewing Angle

U/D: 45º /45º , L/R: 45º /45º



OUTGOING QUALITY STANDARD	PAGE 2 OF 5
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA	

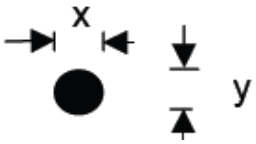
3. Inspection standards

Defects are classified as majot defects and minor defects according to the degree of defectiveness defined herein.

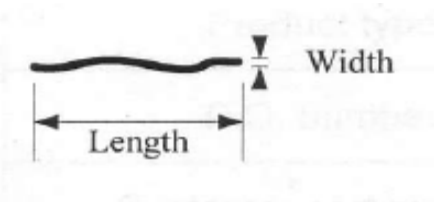
3.1 Major defect

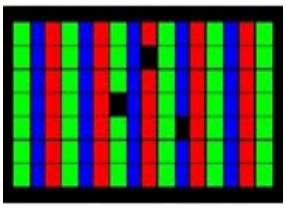
Item No	Items to be inspected	Inspection Standard
3.1.1	All functional defects	1) No display 2) Display abnormally 3) Short circuit 4) line defect
3.1.2	Missing	Missing function component
3.1.3	Crack	Glass crack

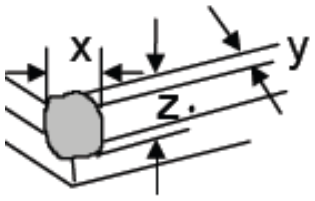
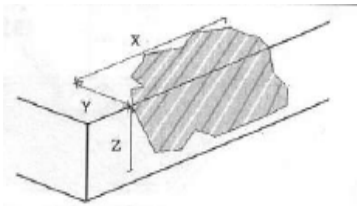
3.2 Minor defect

<table>
<tr><th>Item No</th><th>Items to be inspected</th><th colspan="2">Inspection standard</th></tr>
<tr><td rowspan="5">3.2.1</td><td rowspan="5">Spot Defect
Including
Black spot
White spot
Pinhole
Foreign particle
Polarizer dirt</td><td colspan="2">For dark/white spot is defined
$\varphi = (x+y)/2$
  </td></tr>
<tr><td>Size φ(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>φ≤0.10</td><td>Ignore</td></tr>
<tr><td>0.10 < φ≤ 0.20</td><td>3</td></tr>
<tr><td>0.20< φ</td><td>Not allowed</td></tr>
</table>

OUTGOING QUALITY STANDARD	PAGE 3 OF 5
TITLE:FUNCTIONAL TEST & INSPECTION CRITERIA	

<table>
<tr><td rowspan="5">3.2.2</td><td rowspan="5">Line Defect
Including
Black line
White line
Scratch</td><td colspan="2">Define:
 
</td></tr>
<tr><td>Width(mm)
Length(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>W≤0.02</td><td>Ignore</td></tr>
<tr><td>0.02 < W≤0.05
L≤3.0</td><td>2</td></tr>
<tr><td>0.05 < W</td><td>Not allowed</td></tr>
<tr><td rowspan="6">3.2.3</td><td rowspan="6">Polarizer
Dent/Bubble</td><td>Size φ(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>φ≤0.2</td><td>Ignore</td></tr>
<tr><td>0.2<φ≤0.3</td><td>2</td></tr>
<tr><td>0.3<φ≤0.5</td><td>1</td></tr>
<tr><td>0.5< φ</td><td>Not allowed</td></tr>
<tr><td>Total QTY</td><td>3</td></tr>
<tr><td rowspan="6">3.2.4</td><td rowspan="6">Electrical Dot
Defect</td><td colspan="2">Bright and Black dot define:
 

and  </td></tr>
<tr><td colspan="2">Inspection pattern: Full white, Full black, Red, green and blue screens</td></tr>
<tr><td>Item</td><td>Acceptable Quantity</td></tr>
<tr><td>Black dot defect</td><td>2</td></tr>
<tr><td>Bright dot defect</td><td>0</td></tr>
<tr><td>Total Dot</td><td>2</td></tr>
</table>

<table>
<tr><td rowspan="8">3.2.5</td><td rowspan="8">Touch panel defect</td><td colspan="2">1.Corner Fragment:
 
</td></tr>
<tr><td>Size(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>X≤3mm
Y≤3mm
Z≤T</td><td>Ignore
T: Glass thickness
X: Length
Y: Width
Z: thickness</td></tr>
<tr><td colspan="2">2. Side Fragment:
 
</td></tr>
<tr><td>Size(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>X≤5.0mm
Y ≤3mm
Z≤T</td><td>Ignore
T: Glass thickness
X: Length
Y: Width
Z: thickness</td></tr>
<tr><td rowspan="4">3.2.6</td><td rowspan="4">Touch panel spot</td><td>Size φ(mm)</td><td>Acceptable Quantity</td></tr>
<tr><td>φ≤ 0.15</td><td>Ignore</td></tr>
<tr><td>0.15 <φ≤ 0.25</td><td>3</td></tr>
<tr><td>0.25 < φ</td><td>0</td></tr>
</table>

3.2.7	Touch panel White line Scratch	Width(mm) Length(mm)	Acceptable Quantity
		W≤0.03	Ignore
		0.03 < W≤0.05 L≤5.0	3
		0.05 < W or L>5	Not allowed
3.2.8	Touch panel Newton ring	Compare with limit sample	

Note: 1. Dot defect is defined as the defecti ve area of the dot area is larger than 50% of the dot area .

2. The distance between two bright dot defects (red, green, blue, and white) should be larger than 15mm;

3. The distance between black dot defects or black and bright dot defects should be more than 5mm apart.

4. Polarizer bubble is defined as the bubble appears on active display area. The defect of polarizer bubble shall be ignored if the polarizer bubble appears on the outside of active display area.

■ PRECAUTIONS FOR USING LCD MODULES

Handing Precautions

(1) The display panel is made of glass and polarizer. As glass is fragile. It tends to become or chipped during handling especially on the edges. Please avoid dropping or jarring. Do not subject it to a mechanical shock by dropping it or impact.

(2) If the display panel is damaged and the liquid crystal substance leaks out, be sure not to get any in your mouth. If the substance contacts your skin or clothes, wash it off using soap and water.

(3) Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary. Do not touch the display with bare hands. This will stain the display area and degraded insulation between terminals (some cosmetics are determined to the polarizer).

(4) The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully. Do not touch, push or rub the exposed polarizers with anything harder than an HB pencil lead (glass, tweezers, etc.). Do not put or attach anything on the display area to avoid leaving marks on. Condensation on the surface and contact with terminals due to cold will damage, stain or dirty the polarizer. After products are tested at low temperature they must be warmed up in a container before coming is contacting with room temperature air.

(5) If the display surface becomes contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If it is heavily contaminated, moisten cloth with one of the following solvents

- Isopropyl alcohol
- Ethyl alcohol

Do not scrub hard to avoid damaging the display surface.

(6) Solvents other than those above-mentioned may damage the polarizer. Especially, do not use the following.

- Water
- Ketone
- Aromatic solvents

Wipe off saliva or water drops immediately, contact with water over a long period of time may cause deformation or color fading. Avoid contacting oil and fats.

(7) Exercise care to minimize corrosion of the electrode. Corrosion of the electrodes is accelerated by water droplets, moisture condensation or a current flow in a high-humidity environment.

(8) Install the LCD Module by using the mounting holes. When mounting the LCD module make sure it is free of twisting, warping and distortion. In particular, do not forcibly pull or bend the I/O cable or the backlight cable.

(9) Do not attempt to disassemble or process the LCD module.

(10) NC terminal should be open. Do not connect anything.

(11) If the logic circuit power is off, do not apply the input signals.

(12) Electro-Static Discharge Control, Since this module uses a CMOS LSI, the same careful attention should be paid to electrostatic discharge as for an ordinary CMOS IC. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

- Before remove LCM from its packing case or incorporating it into a set, be sure the module and your body have the same electric potential. Be sure to ground the body when handling the LCD modules.
- Tools required for assembling, such as soldering irons, must be properly grounded. make certain the AC power source for the soldering iron does not leak. When using an electric screwdriver to attach LCM, the screwdriver should be of ground potentiality to minimize as much as possible any transmission of electromagnetic waves produced sparks coming from the commutator of the motor.
- To reduce the amount of static electricity generated, do not conduct assembling and other work under dry conditions. To reduce the generation of static electricity be careful that the air in the work is not too dried. A relative humidity of 50%-60% is recommended. As far as possible make the electric potential of your work clothes and that of the work bench the ground potential
- The LCD module is coated with a film to protect the display surface. Exercise care when peeling off this protective film since static electricity may be generated

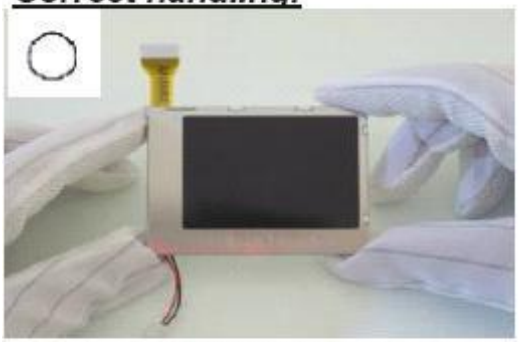
（13）Since LCM has been assembled and adjusted with a high degree of precision, avoid applying excessive shocks to the module or making any alterations or modifications to it.

- Do not alter, modify or change the shape of the tab on the metal frame.
- Do not make extra holes on the printed circuit board, modify its shape or change the positions of components to be attached.
- Do not damage or modify the pattern writing on the printed circuit board.
- Absolutely do not modify the zebra rubber strip (conductive rubber) or heat seal connector.
- Except for soldering the interface, do not make any alterations or modifications with a soldering iron.
- Do not drop, bend or twist LCM.

Handling precaution for LCM

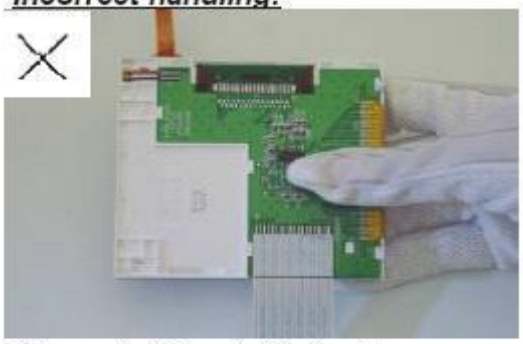
LCM is easy to be damaged.
Please note below and be careful for handling!

Correct handling:

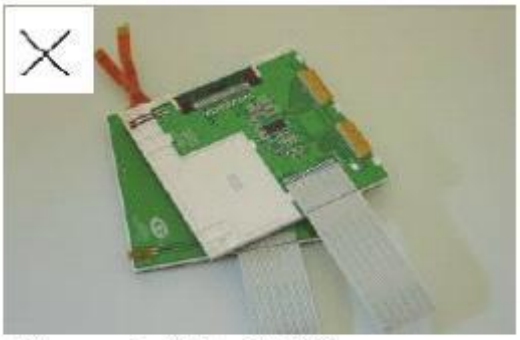


As above picture, please handle with anti-static gloves around LCM edges.

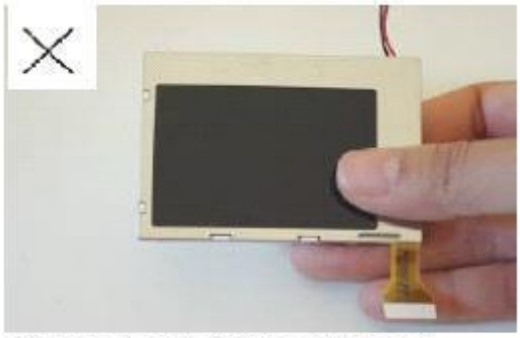
Incorrect handling:



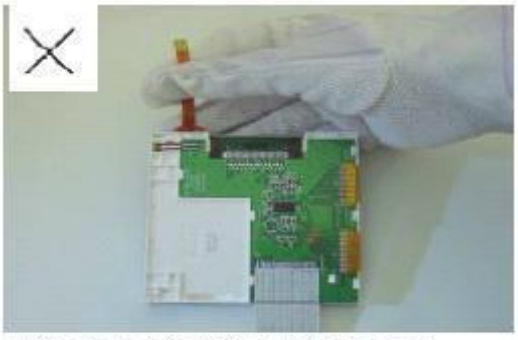
Please don't touch IC directly.



Please don't stack LCM.



Please don't hold the surface of panel.

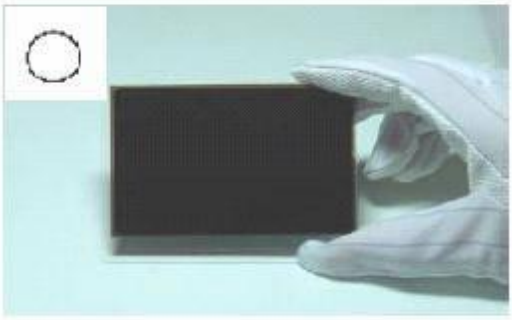


Please don't stretch interface of output, such as FPC cable.

Handling precaution for LCD

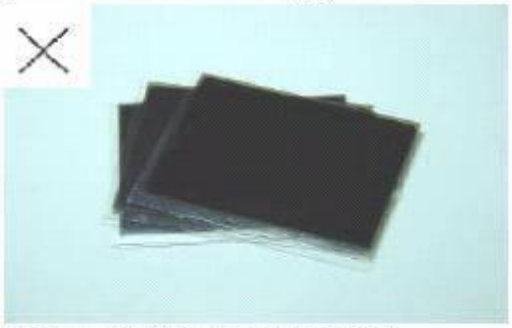
LCD is easy to be damaged.
Please note below and be careful for handling!

Correct handling:

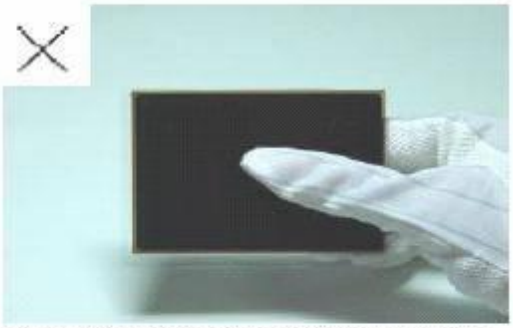


As above photo, please handle with anti-static gloves around LCD edges.

Incorrect handling:

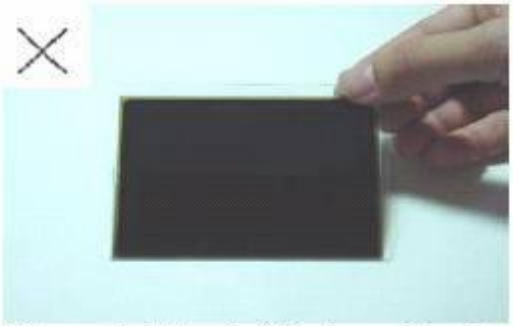


Please don't stack the LCDS.



Please don't hold the surface of LCD.

Please don't operate with sharp stick such as pens.



Please don't touch ITO glass without anti-static gloves.

Storage Precautions

When storing the LCD modules, the following precaution is necessary.

(1) Store them in a sealed polyethylene bag. If properly sealed, there is no need for the dessicant.

(2) Store them in a dark place. Do not expose to sunlight or fluorescent light, keep the temperature between 0°C and 35°C, and keep the relative humidity between 40%RH and 60%RH.

(3) The polarizer surface should not come in contact with any other objects. (We advise you to store them in the anti-static electricity container in which they were shipped.

Others

Liquid crystals solidify under low temperature (below the storage temperature range) leading to defective orientation or the generation of air bubbles (black or white). Air bubbles may also be generated if the module is subject to a low temperature.

If the LCD modules have been operating for a long time showing the same display patterns, the display patterns may remain on the screen as ghost images and a slight contrast irregularity may also appear. A normal operating status can be regained by suspending use for some time. It should be noted that this phenomenon does not adversely affect performance reliability.

To minimize the performance degradation of the LCD modules resulting from destruction caused by static electricity etc., exercise care to avoid holding the following sections when handling the modules.

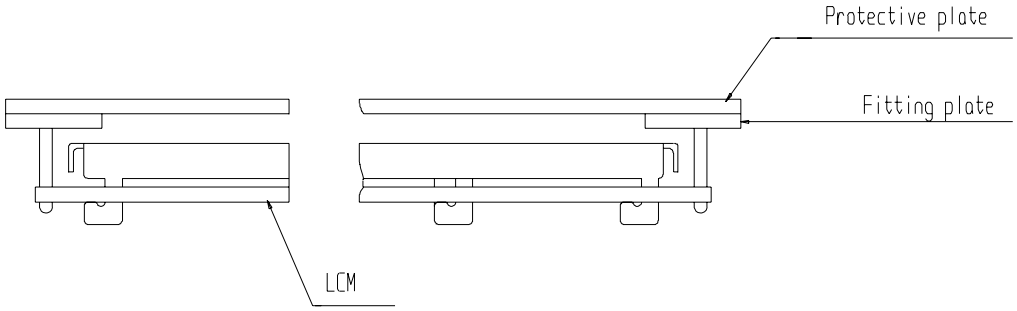
- Exposed area of the printed circuit board.
-Terminal electrode sections.

USING LCD MODULES

Installing LCD Modules

The hole in the printed circuit board is used to fix LCM as shown in the picture below. Attend to the following items when installing the LCM.

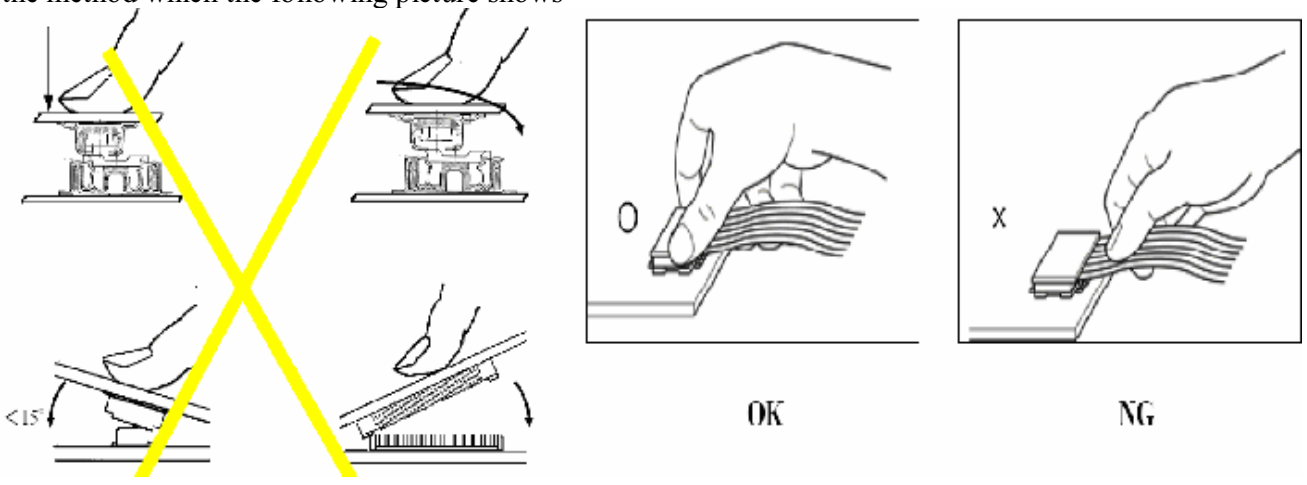
(1) Cover the surface with a transparent protective plate to protect the polarizer and LC cell.



(2) When assembling the LCM into other equipment, the spacer to the bit between the LCM and the fitting plate should have enough height to avoid causing stress to the module surface, refer to the individual specifications for measurements. The measurement tolerance should be ±0.1mm.

Precaution for assemble the module with BTB connector:

Please note the position of the male and female connector position,don't assemble or assemble like the method which the following picture shows



Precaution for soldering to the LCM

	Hand soldering	Machine drag soldering	Machine press soldering
No ROHS product	290°C ~350°C. Time : 3-5S.	330°C ~350°C. Speed : 4-8 mm/s.	300°C ~330°C. Time : 3-6S. Press: 0.8~1.2Mpa
ROHS product	340°C ~370°C. Time : 3-5S.	350°C ~370°C. Time : 4-8 mm/s.	330°C ~360°C. Time : 3-6S. Press: 0.8~1.2Mpa

(1) If soldering flux is used, be sure to remove any remaining flux after finishing to soldering operation. (This does not apply in the case of a non-halogen type of flux.) It is recommended that you protect the LCD surface with a cover during soldering to prevent any damage due to flux spatters.

(2) When soldering the electroluminescent panel and PC board, the panel and board should not be detached more than three times. This maximum number is determined by the temperature and time conditions mentioned above, though there may be some variance depending on the temperature of the soldering iron.

(3) When remove the electroluminescent panel from the PC board, be sure the solder has completely melted, the soldered pad on the PC board could be damaged.

Precautions for Operation

(1) Viewing angle varies with the change of liquid crystal driving voltage (VLCD). Adjust VLCD to show the best contrast.

(2) It is an indispensable condition to drive LCD's within the specified voltage limit since the higher voltage then the limit cause the shorter LCD life. An electrochemical reaction due to direct current causes LCD's undesirable deterioration, so that the use of direct current drive should be avoided.

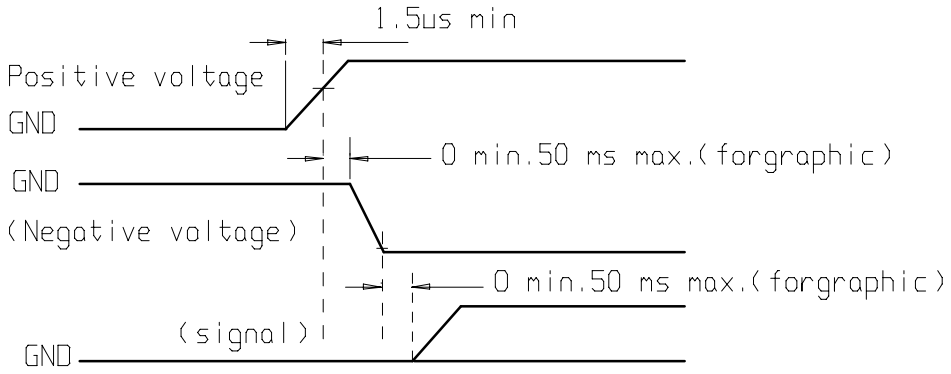
(3) Response time will be extremely delayed at lower temperature than the operating temperature range and on the other hand at higher temperature LCD's show dark color in them. However those phenomena do not mean malfunction or out of order with LCD's, Which will come back in the specified operating temperature.

(4) If the display area is pushed hard during operation, the display will become abnormal. However, it will return to normal if it is turned off and then back on.

(5) A slight dew depositing on terminals is a cause for electro-chemical reaction resulting in terminal open circuit. Usage under the maximum operating temperature,50%RH or less is required.

(6) Input each signal after the positive/negative voltage becomes stable.

(7) Please keep the temperature within specified range for use and storage. Polarization degradation, bubble generation or polarizer peel-off may occur with high temperature and high humidity.



Safety

(1) It is recommended to crush damaged or unnecessary LCDs into pieces and wash them off with solvents such as acetone and ethanol, which should later be burned.

(2) If any liquid leaks out of a damaged glass cell and comes in contact with the hands, wash off thoroughly with soap and water.

Limited Warranty

Unless agreed betweenMulti-Inno and customer,Multi-Inno will replace or repair any of its LCD modules which are found to be functionally defective when inspected in accordance with Multi-Inno LCD acceptance standards (copies available upon request) for a period of one year from date of production. Cosmetic/visual defects must be returned to Multi-Inno within 90 days of shipment. Confirmation of such date shall be based on data code on product. The warranty liability of Multi-Inno limited to repair and/or replacement on the terms set forth above. Multi-Inno will not be responsible for any subsequent or consequential events.

Return LCM under warranty

No warranty can be granted if the precautions stated above have been disregarded. The typical examples of violations are :

- Broken LCD glass.
- PCB eyelet is damaged or modified.
- PCB conductors damaged.
- Circuit modified in any way, including addition of components.
- PCB tampered with by grinding, engraving or painting varnish.
- Soldering to or modifying the bezel in any manner.

Module repairs will be invoiced to the customer upon mutual agreement. Modules must be returned with sufficient description of the failures or defects. Any connectors or cable installed by the customer must be removed completely without damaging the PCB eyelet, conductors and terminals.

■ PRIOR CONSULT MATTER

1.①For Multi-Inno standard products, we keep the right to change material, process ... for improving the product property without notice on our customer.

②For OEM products, if any change needed which may affect the product property, we will consult with our customer in advance.

2. If you have special requirement about reliability condition, please let us know before you start the test on our samples.